a baa 2024 building enclosure conference

Buildings Move, Buildings Leak: Revisiting the Critical Link Between Engineering Mechanics and Enclosure Performance

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AIA Continuing Education Provider



Buildings Move, Buildings Leak: Revisiting the Critical Link Between Engineering Mechanics and Enclosure Performance

"Systems thinking" is a term that is discussed at times in Building Science. But what if systems thinking asks us to consider more factors in the long term viability of enclosure integrity? While the relationship between structural movement and a structure's usefulness to its intended purpose has been well developed throughout the history of design and construction, that understanding has not always translated well into satisfactory enclosure performance.

Drawing on experiences in post-construction forensic investigations, troubleshooting during construction, and efforts to influence design detailing, this presentation will discuss key factors in applying engineering mechanics for the benefit (or detriment) of enclosure performance. Specific aspects to be shared will include the cross-party dynamics in design and construction that give rise to current challenges, case studies of failures as a result of insufficient consideration, and areas for improvement across the design and construction industry.

Learning Objectives

- Participants will develop a better understanding of the relationship between movement of materials and enclosure integrity.
- 2. Participants will gain perspective around what should be considered minimum baseline requirements for performance specifications particular to accommodating movement.
- 3. Participants will learn about case studies where enclosure systems were compromised or even failed as a result of limited awareness around building movement.
- 4. Participants will see examples that reinforce the connection between effective project collaboration and desired performance of the enclosure.

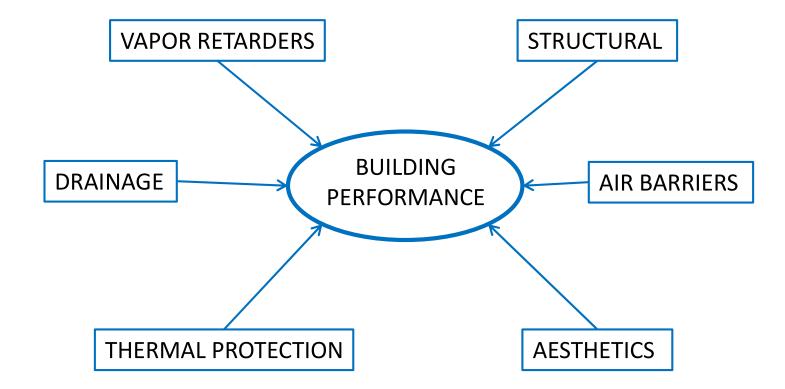




- Agenda
 - Introduction/Topic Overview
 - Structural Principles
 - Process Gaps
 - Case Studies
 - Recommendations/Conclusions



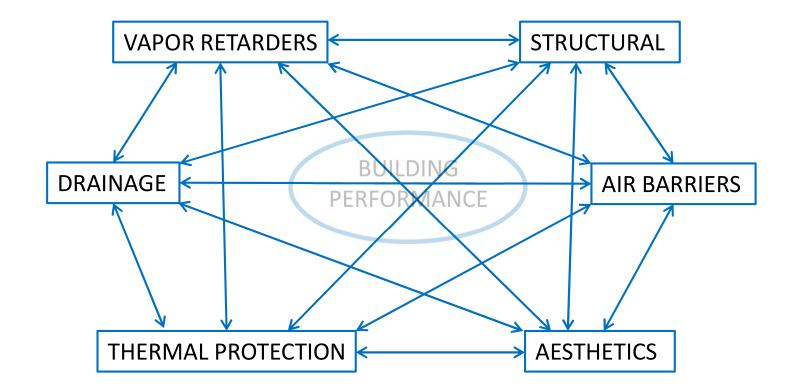
• Topic Overview, or "Why are we Here?"



SYSTEMS THINKING???

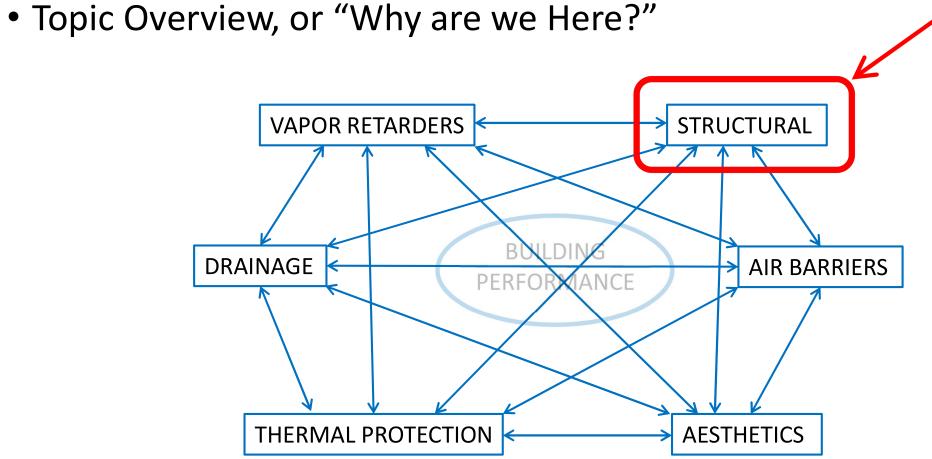


• Topic Overview, or "Why are we Here?"



SYSTEMS THINKING!!!





THIS NEEDS TO BE CONSIDERED TOO!

SYSTEMS THINKING!!!



- Topic Overview, or "Why are we Here?"
 - Conventional Paradigm of Systems Thinking: Being concerned that inadequate consideration of enclosure <u>control layers</u> will <u>result</u> in a <u>compromised structure</u>.
 - Broader Paradigm of Systems Thinking: What if <u>inadequate consideration</u> of <u>structural movement</u> (and <u>engineering mechanics movement</u> in general) <u>results</u> in <u>compromised control layers</u>?



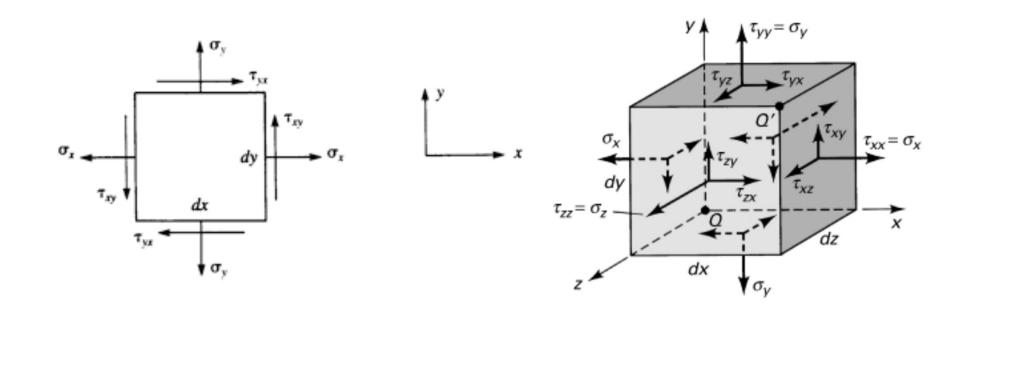
- Topic Overview, or "Why are we Here?"
 - One of the more significant functional aspects that regularly receives inadequate consideration in the design and construction of building enclosures are structural and movement effects on the building enclosure itself

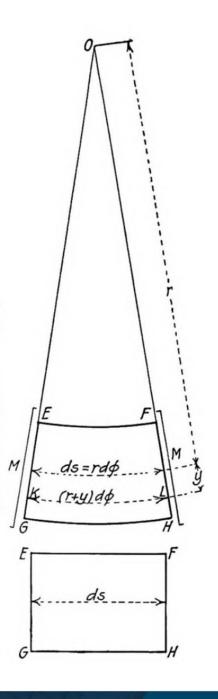


- Structural Loadings and Engineering Mechanics 101 (don't worry – we will keep it brief!)
 - Structural Engineering: Design/Analysis of the Bones and Joints
 - Engineering Mechanics: Study of behavior of materials based on
 - Properties of the Material
 - Forces applied to the Material



• Structural Loadings and Engineering Mechanics 101

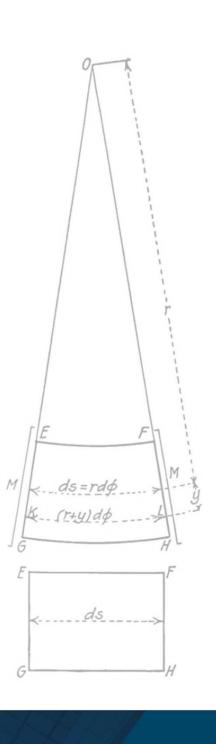






• Structural Loadings and Engineering Mechanics 101

- Loads
 Addlerial Stresses
 Deformations
- Cumulative incremental deformations result in movement on a larger scale, exhibited as
 - Deflections/Displacements/Sway
 - Shortening/Elongation



 $\sigma_{xx} = \sigma_y$

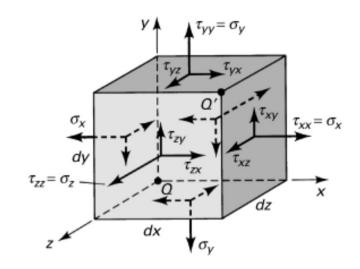
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• Structural Loadings and Engineering Mechanics 101

• Unit stresses: hidden in plain sight!









• Reference:

John F. Straube and Eric F. P. Burnett, *Building Science for Building Enclosures* (Building Science Press 2005) 38.

			Category of functions			
	Specific loadings	Interior Finish	Support	Control	Exterior finish	
	Gravity – Dead (assembly, etc.)		•			
	Gravity – Live (people, snow, etc.)		•			
	Wind		•	0		
ding Essentially structural	Ground Movement (seismic, settlement, etc.)		•			
g sen uctu	Explosion		•		of Exterior finish	
Causal phenomenon or loading Essentially Esse environmental struc	Rheological (creep, shrinkage, etc.)		•		0	
oac	Impact (vehicles, missiles, people, etc.)	•	•		0 • • 0	
2	Fire	•	0	•	•	
u u	Heat (thermal, etc.)		0	•		
y y ntal	Air (pressure, movement, leakage, etc.)		0	•		
I phenomeno Essentially environmental	Moisture (built-in, rain, condensation, etc)		0	•	0	
ent	Smoke			•		
vird	Solar radiation (incident, reflected, etc.)			•		
	Chemical attack/atmospheric (acid rain, etc.)			•	• •	
nsa	Particulate matter (dust, VOC's, etc.)			•		
Cal	People (wear & tear, etc.)	•	0		•	
-	Insects, birds, animals, (termites, rodents, etc.)			•	0	
ally ual	Light (natural, incandescent, fluorescent, etc.)			•		
epti	Sound	0	•	•	0	
Essentially perceptual	Visual – local	•			•	
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	Table 2.	4: General category of loadings and relat	ed	func	tio	ns
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			fur	nctio	ns	
		Specific loadings	Interior Finish	Support	Control	Exterior finish
		Gravity – Dead (assembly, etc.)		•		
		Gravity - Live (people, snow, etc.)		٠		
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		Impact (vehicles, missiles, people, etc.)		•		•
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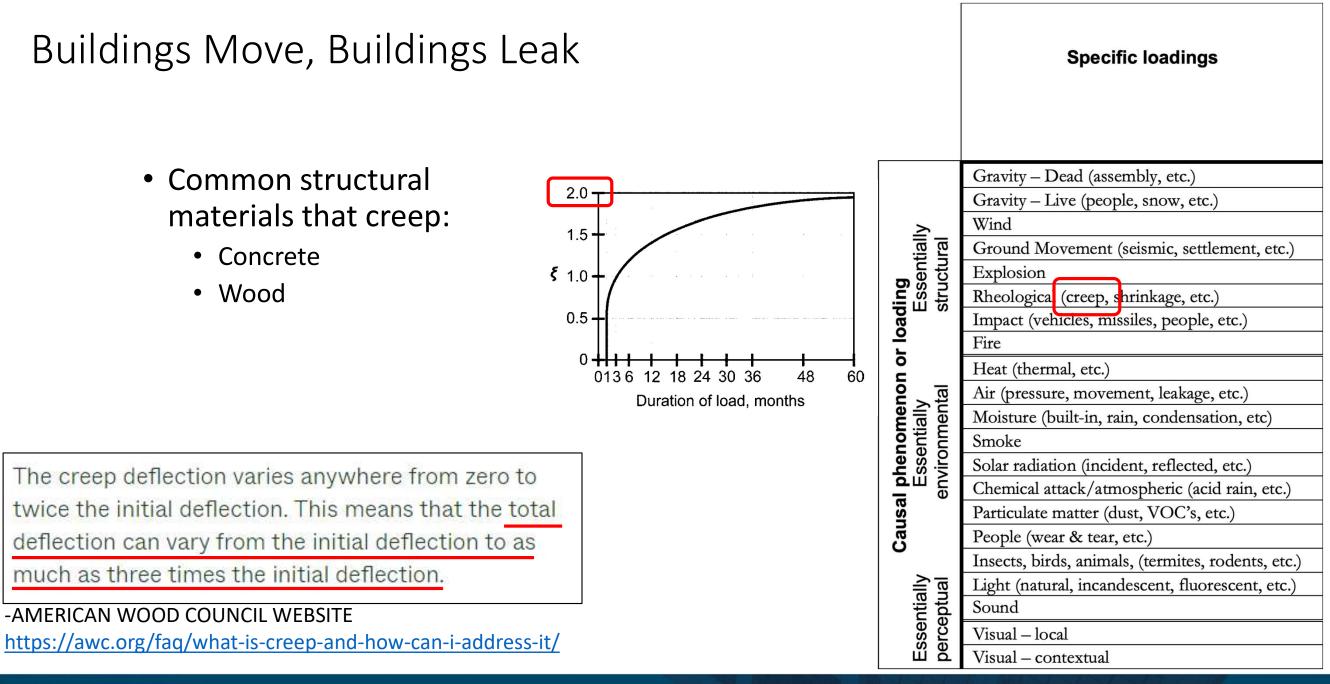




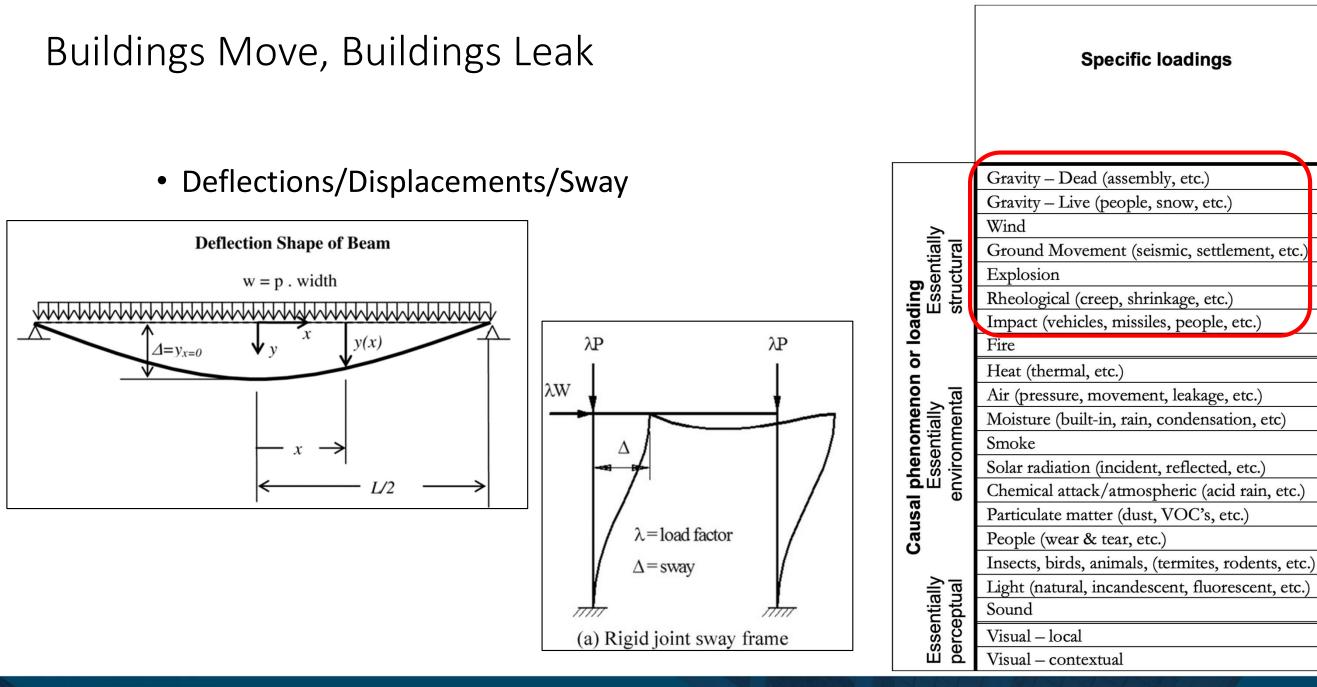
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Buildings Move, Buildings Leak		Specific loadings
	ר or loading Essentially structural	Gravity – Dead (assembly, etc.) Gravity – Live (people, snow, etc.) Wind Ground Movement (seismic, settlement, etc.) Explosion Rheologica (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.)
DESIGN STRUCTURAL MOVEMENTS:	phenomenon Essentially rvironmental	Air (pressure, movement, leakage, etc.)
1. STORY DRIFTS UNDER WIND LOADS	I phenomeno Essentially environmental	Moisture (built-in, rain, condensation, etc) Smoke
a. OFFICE TOWER: H/500 (50-YEAR WIND), H/700 (10-YEAR WIND)	hen ssel	Solar radiation (incident, reflected, etc.)
b. RESIDENTIAL TOWER: H/350 (50-YEAR WIND), H/500 (10-YEAR WIND) C. ONE-STORY F+B BUILDING: H/300 (50-YEAR WIND), H/400 (10-YEAR WIND)		Chemical attack/atmospheric (acid rain, etc.)
38 FLOORS = 5" ER SLAB DEFLECTION (LONG-TERM)	Causal	Particulate matter (dust, VOC's, etc.)
a. OFFICE TOWER: 1/2"	Ca	People (wear & tear, etc.)
b. RESIDENTIAL TOWER: 1/2"	≥≖	Insects, birds, animals, (termites, rodents, etc.) Light (natural, incandescent, fluorescent, etc.)
3. LONG-TERM CREEP AT PERIMETER RC COLUMNS (RESIDENTIAL TOWER)	tiall	Sound
a 1/8" MAX PER FLOOR (FLOOR HEIGHT <= 11'-0") b 1/4" MAX PER FLOOR (FLOOR HEIGHT > 11'-0")	Essentially perceptual	Visual – local
U 1/4 MAX FER FLOOR (FLOOR HEIGHT > 11-0)	Es	Visual – contextual

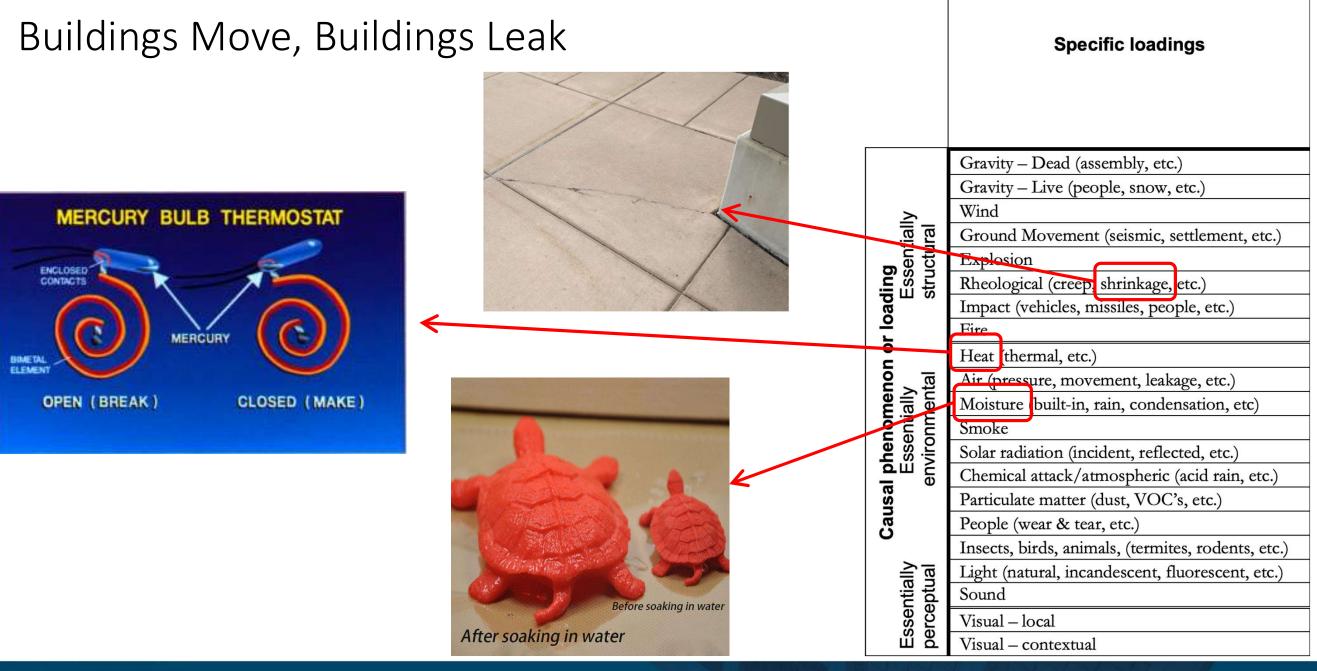




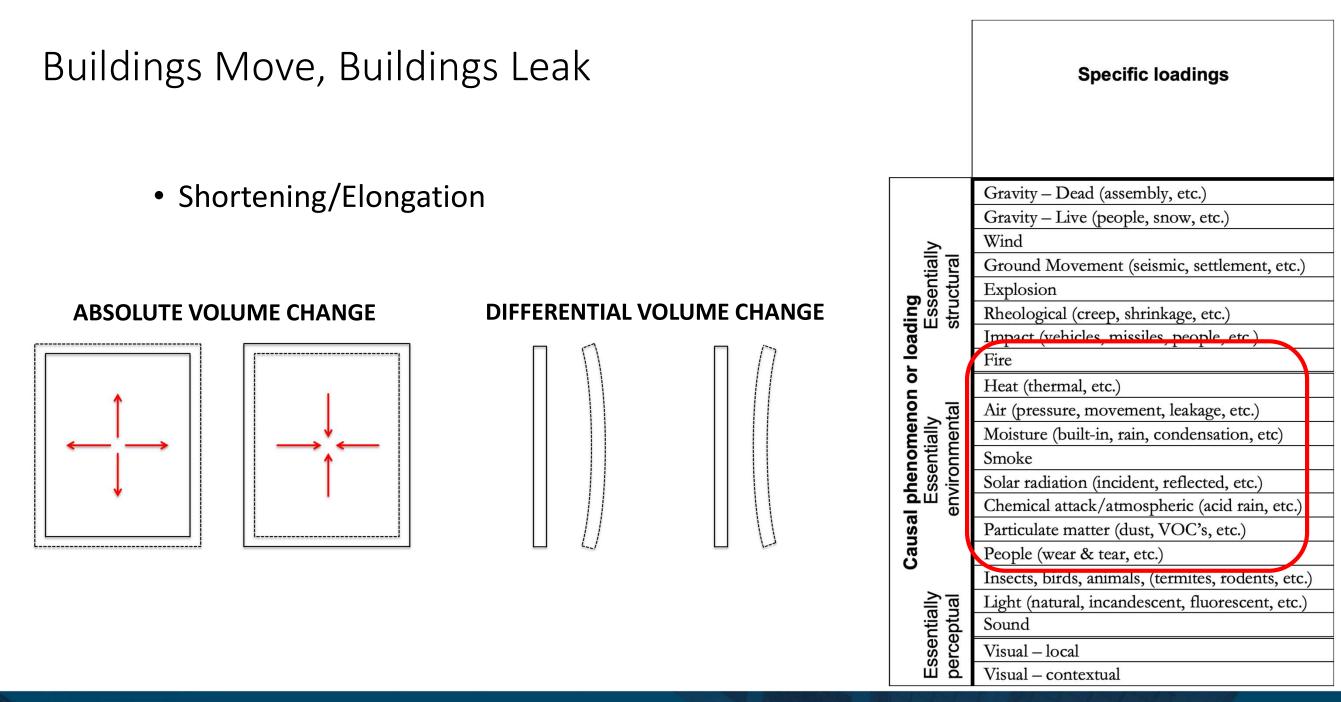




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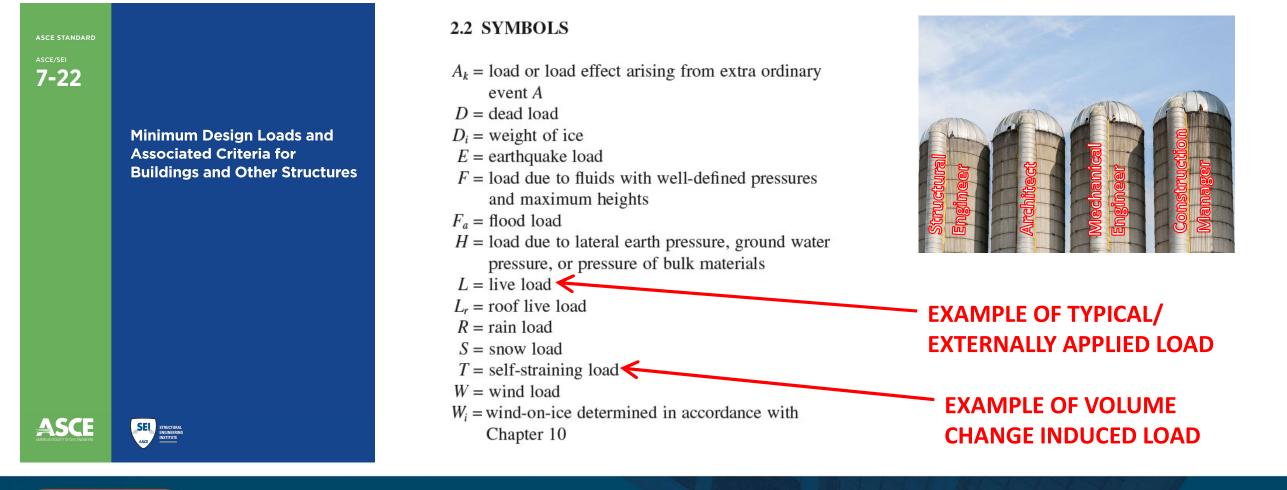


- Volume Change oriented Loadings affect virtually ALL materials, even those not typically affected by other types of structural loadings
- Both structural deflection and material volume change can occur in one, two or three dimensions

				Category functions			
	Specific loadings	Interior Finish	Support	Control	Exterior finish		
	Gravity – Dead (assembly, etc.)		•				
	Gravity – Live (people, snow, etc.)		•				
≧_	Wind		•	0			
ding Essential structural	Ground Movement (seismic, settlement, etc.)		•				
ser uct	Explosion		•		_		
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8	Impact (vehicles, missiles, people, etc.)	┦₽	•	_	•		
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	Heat (thermal, etc.)		0	-	-		
lly Inta	Air (pressure, movement, leakage, etc.)	┼┫──	0		C		
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ser	Solar radiation (incident, reflected, etc.)	┼╋─╴		-	0		
Z B S	Chemical attack/atmospheric (acid rain, etc.)			•	$\frac{c}{c}$		
e e	Particulate matter (dust, VOC's, etc.)			•	-		
Causal phenomeno Essentially environmental	People (wear & tear, etc.)		0	-	•		
C	Insects, birds, animals, (termites, rodents, etc.)		-	•	C		
ally ual	Light (natural, incandescent, fluorescent, etc.)			•	-		
		0	•	•	С		
Esseni percep	Visual – local	•			•		
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	Primary significance						
	Secondary significance O						
	Tertiary significance						



 Coincidentally, Structural Engineers are required to consider most of these effects but only to the extent that it impacts their structure



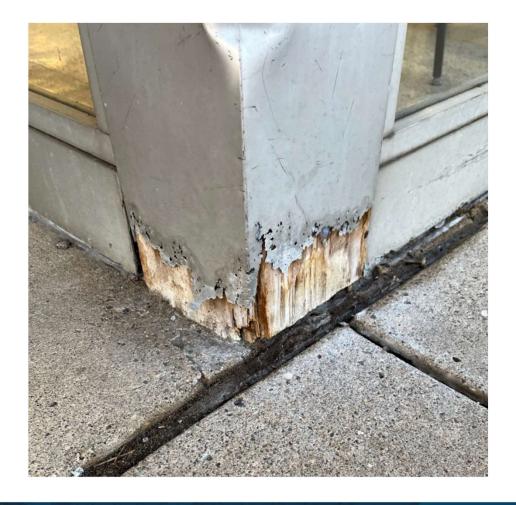


- Process Gaps where can/do things go wrong?
- 1) When performance criteria related to movement is not adequately specified/communicated (or followed!)
 - Importance of communication might not be understood by the specifier
 - A material might be new to the industry
 - The specifier might not have experience with a particular material, or understand its limits



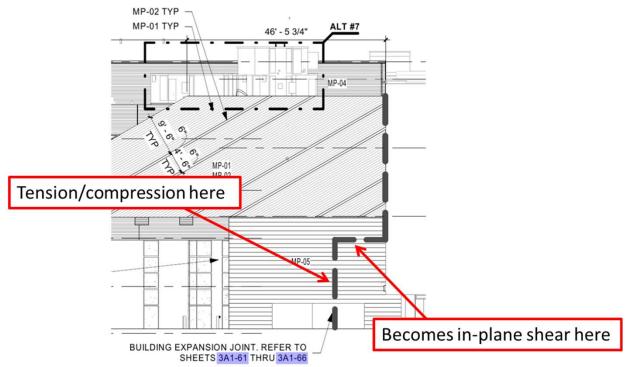


- Process Gaps where can/do things go wrong?
- 2) When there is inadequate consideration to movement behavior
 - Dichotomous thinking
 - "material B is better than material A, therefore I no longer need to worry about _____"
 - "material B is more dimensionally stable than material A, therefore I no longer need to worry about material B"





- Process Gaps where can/do things go wrong?
- 2) When there is inadequate consideration to movement behavior
 - Overlooking how a material might respond





- Enough of this Blah Blah Blah, let's get to the case studies
 - Category A: Structural Frame Deflection (Deflections/Displacements/Sway) impacting Enclosure Control Layers
 - Category B: Material Volume Change (Shortening/Elongation) impacting Enclosure Control Layers



• Category A: Structural Frame Deflection (Deflections/Displacements/Sway) impacting Enclosure Control Layers







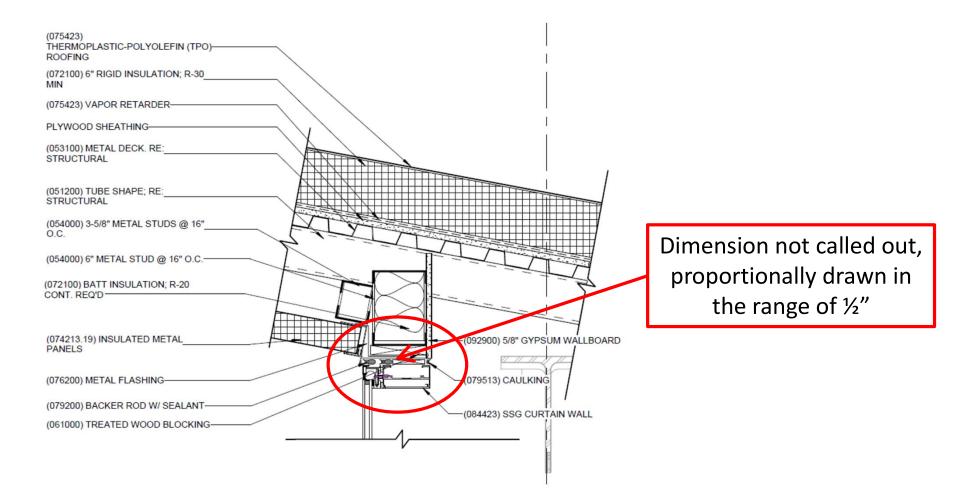
• Case Study 1: Compounded Deflections and Curtain Wall

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer licensed in the State of Minnesota, as defined in Section 01 40 00 "Quality Requirements," to design glazed aluminum curtain walls.
- B. General Performance: Comply with performance requirements specified, as determined by testing of glazed aluminum curtain walls representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Glazed aluminum curtain walls shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.



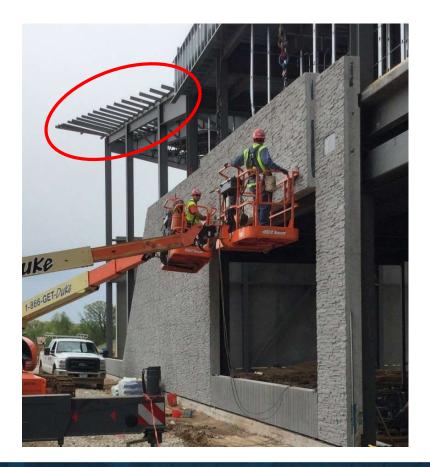




- RFI Question #1: How much movement of structure should the head of curtainwall accommodate?
- RFI Response #1: Use L/360 to determine joint size





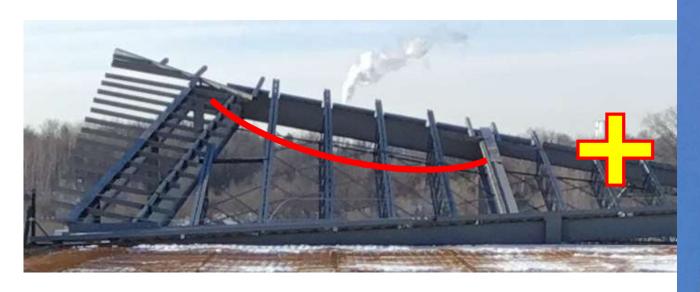










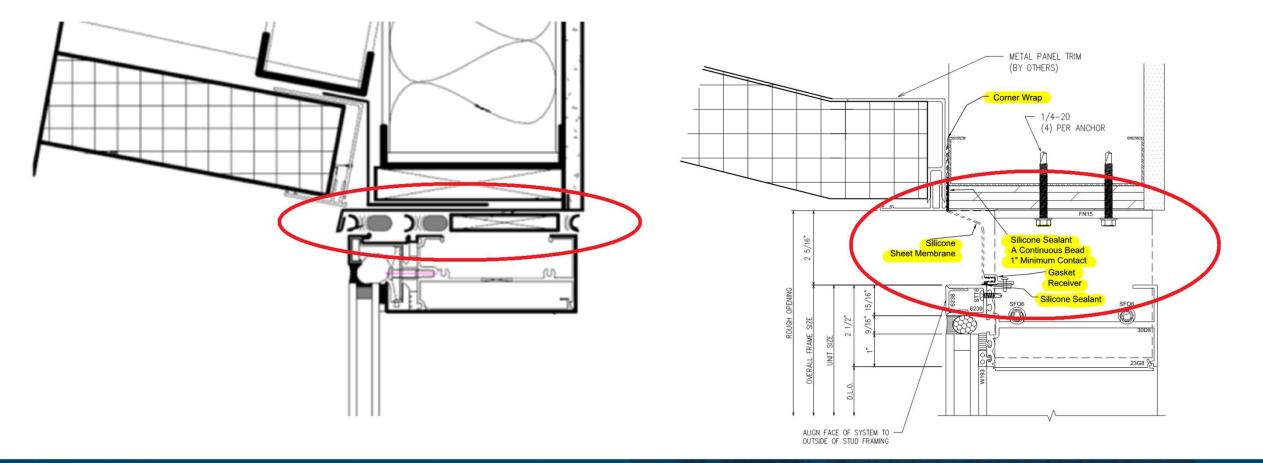






- RFI Question #2: Are you sure?
- RFI Response #2: Use 2-5/16" (L/360 at the largest span was 1")



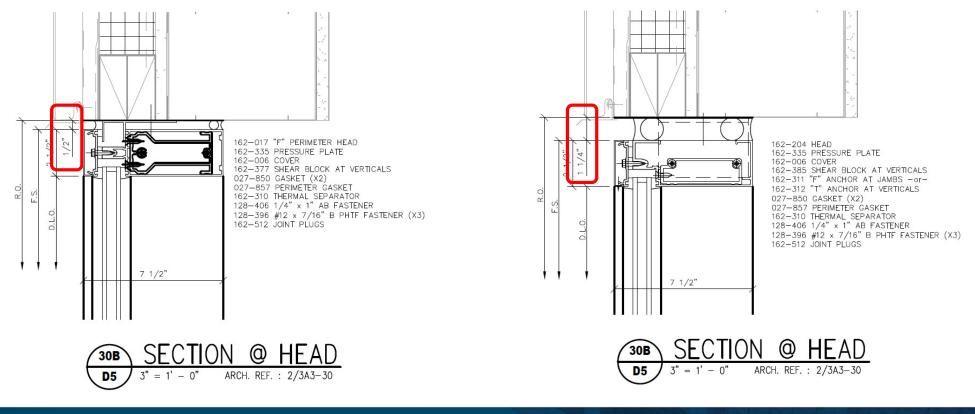




- Case Study 1: Compounded Deflections and Curtain Wall
 - 6-week delay (RFI process and coordination)
 - Change order
- Optimal Scenario: movement is defined in contract documents before bidding
- Last Call Scenario: movement is coordinated during shop drawing phase
 - The sooner everyone knows what needs to happen, the more efficiently they can act upon it

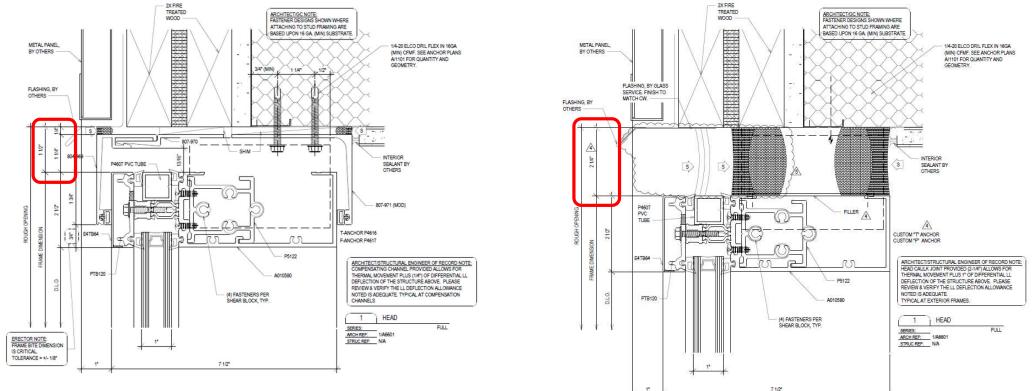


- Case Study 1: Compounded Deflections and Curtain Wall
- Isolated incident? Not really



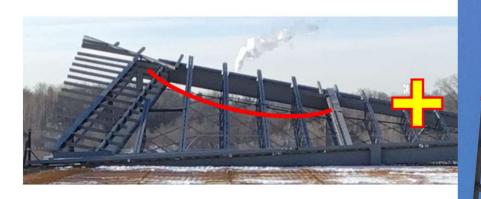


- Case Study 1: Compounded Deflections and Curtain Wall
- If I was an investor, I would call this a growth market





- Building Science Game Show Time!
- Case Study 1: which loadings were involved?



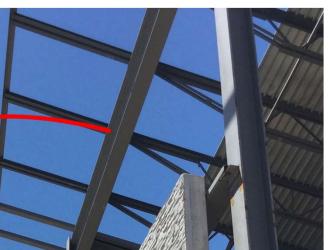
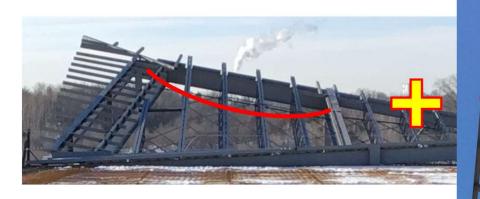


Table 2.	4: General category of loadings and rela	ted f	unc	tio	าร
	Catego functio			10	of
	Specific loadings	Interior Finish	Support	Control	Exterior finish
	Gravity – Dead (assembly, etc.)		•		
	Gravity – Live (people, snow, etc.)		•	_	
≧_	Wind		•	0	
ting Essentially structural	Ground Movement (seismic, settlement, etc.)		•		
ser uct	Explosion		•		_
str Es	Rheological (creep, shrinkage, etc.)	-	•		0
loa	Impact (vehicles, missiles, people, etc.) Fire	•	0		•
Causal phenomenon or loading Essentially Esse environmental struc		-	0		•
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enta enta	Moisture (built-in, rain, condensation, etc)	-	0	•	0
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sal	Particulate matter (dust, VOC's, etc.)			•	
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	Primary significance				
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- Building Science Game Show Time!
- Case Study 1: which loadings were involved?



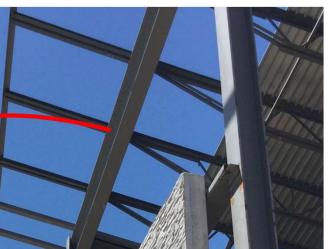
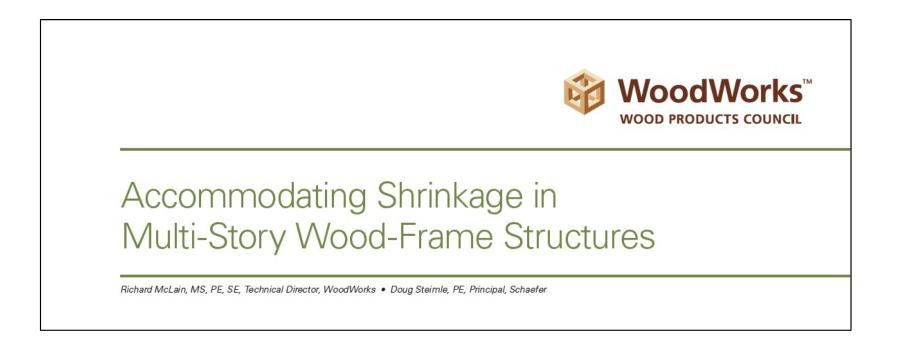


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Intia	Ground Movement (seismic, settlement, etc.)		-		_			
ng sse	Explosion				0			
Causal phenomenon or loading Essentially Essentially environmental structural	Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.)	•	•		•			
09	Fire		0	•	-			
P	Heat (thermal, etc.)	—	0	•	-			
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• Case Study 2: Wood Framed Stealth Deflections

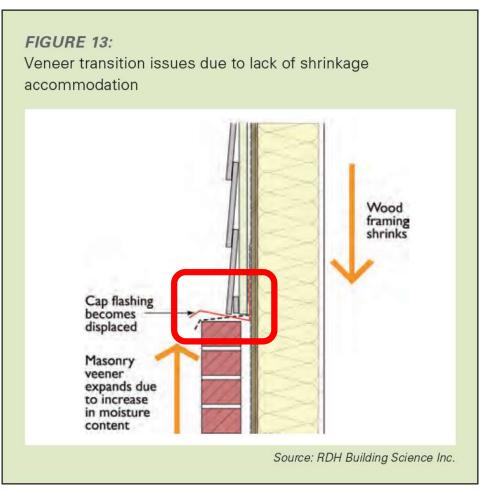




- Case Study 2: Wood Framed Stealth Deflections
- Most of the usual suspects for shrinkage in mid-rise wood framed construction have been known for at least 10± years



Sources: (left) Schaefer; (right) Louisiana-Pacific Corporation

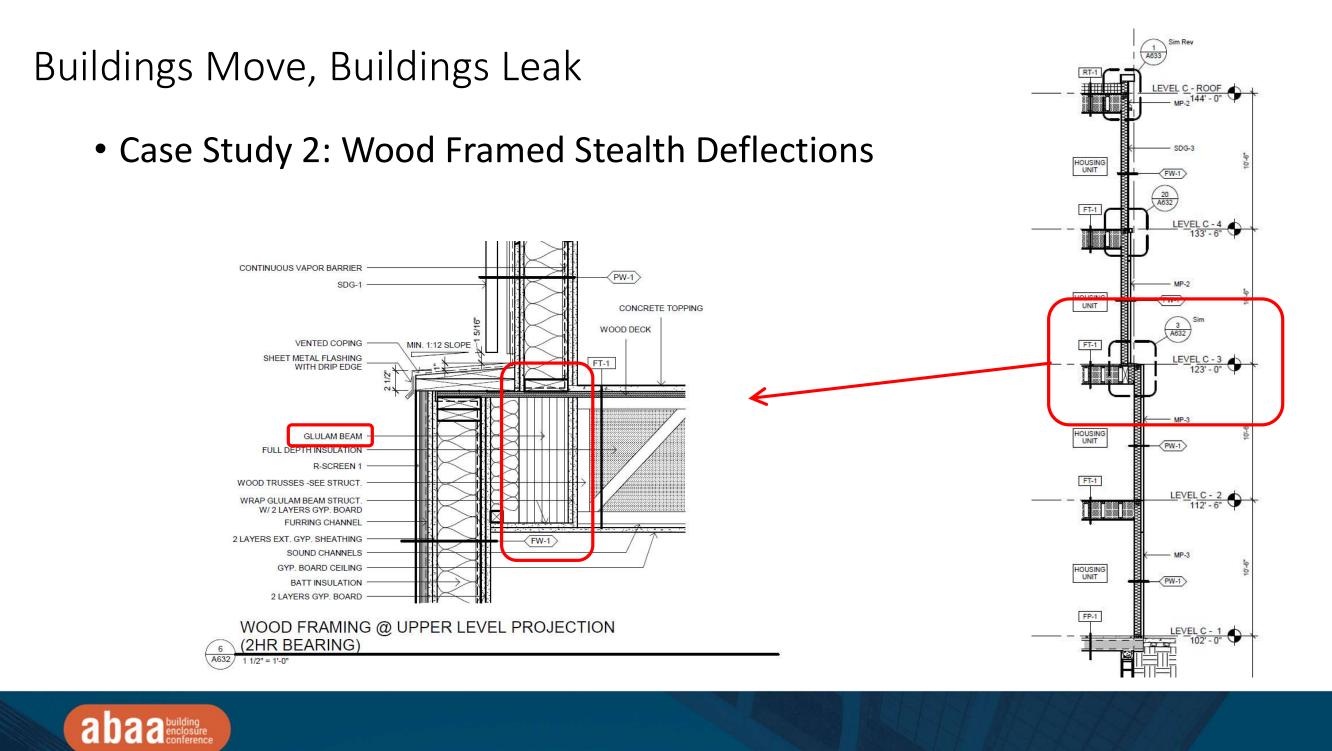




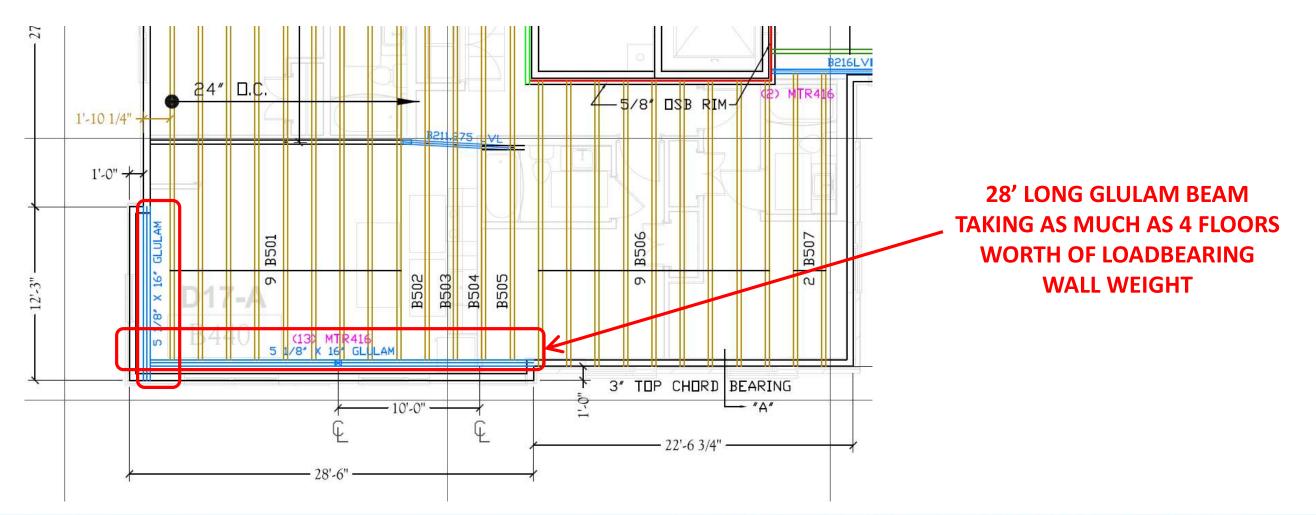
- Case Study 2: Wood Framed Stealth Deflections
- Sometime the movement potential is not as obvious





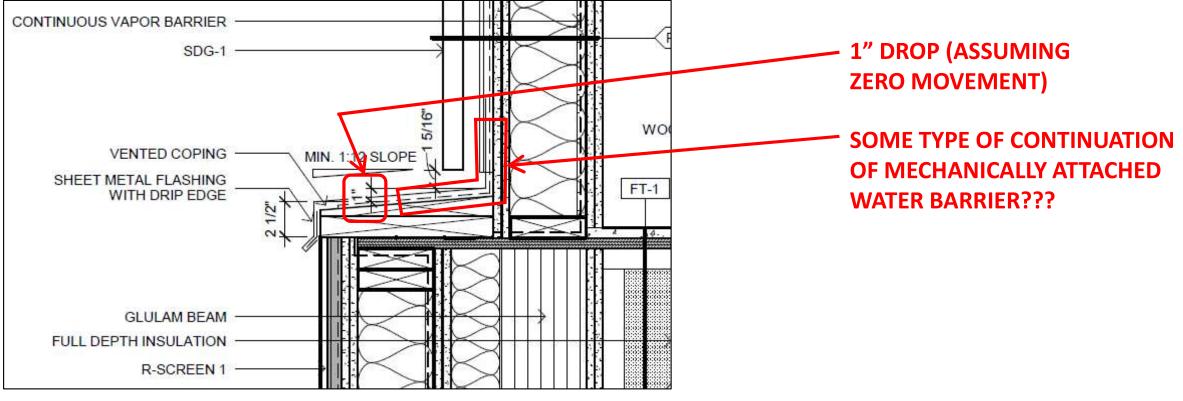


Case Study 2: Wood Framed Stealth Deflections



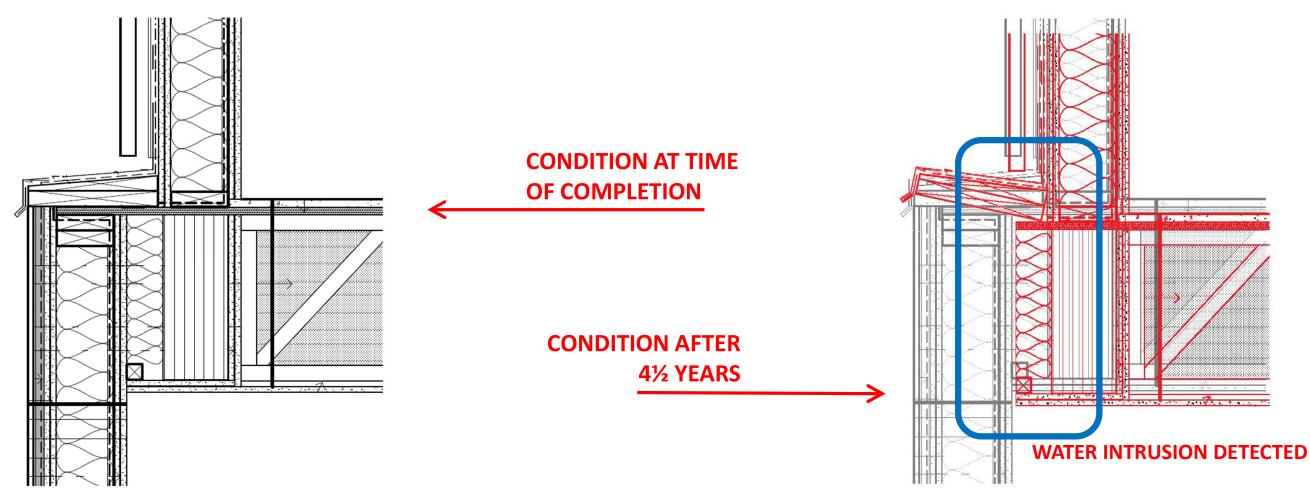


• Case Study 2: Wood Framed Stealth Deflections



AS – BUILT DETAIL

• Case Study 2: Wood Framed Stealth Deflections





- Case Study 2: Wood Framed Stealth Deflections
- Repairs made at all setback locations
 - New pitch of 2:12

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 High temp self adhered membrane flashing approved for use on low slope surfaces





• Case Study 2: which loadings were involved?



		Category functions			
	Specific loadings	Interior Finish	Support	Control	Extorior finich
	Gravity – Dead (assembly, etc.)		•		
	Gravity – Live (people, snow, etc.)		•		
>	Wind		•	0	
tial	Ground Movement (seismic, settlement, etc.)		•		
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Pad F	Impact (vehicles, missiles, people, etc.)	•	•		•
2	Fire	•	0	•	٠
0 L	Heat (thermal, etc.)		0	•	
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vird	Solar radiation (incident, reflected, etc.)			•	C
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nsa	Particulate matter (dust, VOC's, etc.)			•	_
Cai	People (wear & tear, etc.)	•	0		•
-	Insects, birds, animals, (termites, rodents, etc.)			•	C
ally ual	Light (natural, incandescent, fluorescent, etc.)			•	
ntia Ppti	Sound	0	•	•	C
Essentially	Visual – local	•			•
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	Tertiary significance				



• Case Study 2: which loadings were involved?



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	Specific loadings	Interior Finish	Support	Control	Exterior finich
	Gravity - Dead assembly, etc.)		•		
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alon	Air (pressure, movement, leakage, etc.)		0	•	-
I phenomeno Essentially environmental	Moisture (built-in, rain, condensation, etc)		0	•	C
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her sse /iro	Solar radiation (incident, reflected, etc.)			•	C
	Chemical attack/atmospheric (acid rain, etc.)			•	С
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	Primary significance				
	Secondary significance O Tertiary significance •				

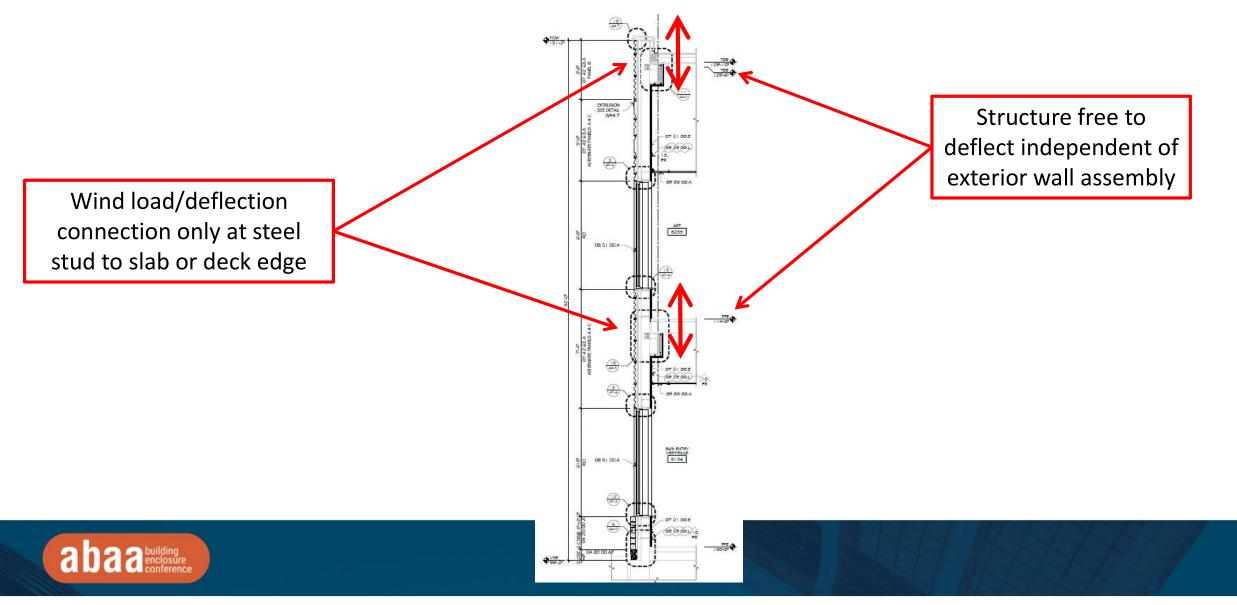


- Case Study 3: Stacked Ribbon Window/Steel Stud Infill
- 2-story elementary school
 - Exterior wall assembly not interrupted by 2nd Floor slab edge or roof deck edge
 - Steel stud backup
 - Opaque wall areas received metal panel cladding

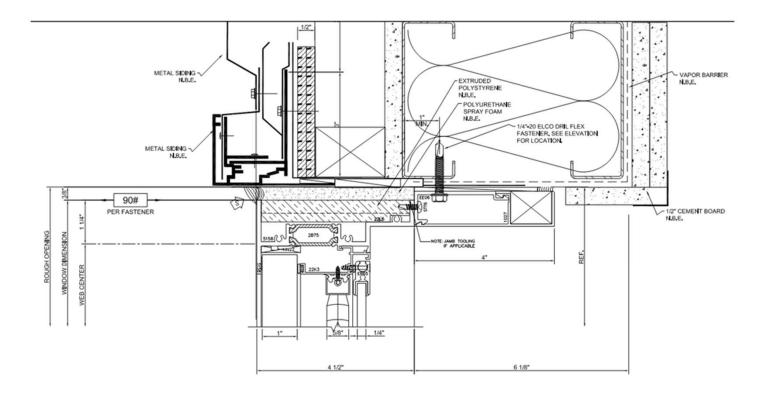




• Case Study 3: Stacked Ribbon Window/Steel Stud Infill

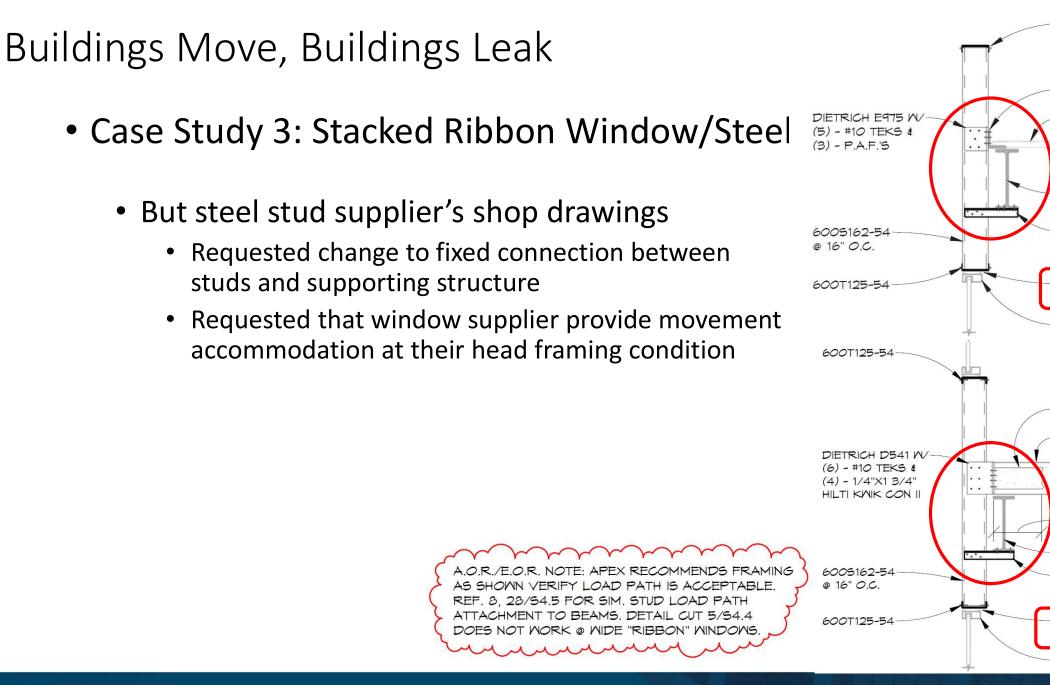


• Case Study 3: Stacked Ribbon Window/Steel Stud Infill



Window supplier's drawings showed static head joint consistent with contract documents





CONT. TRACK

CONT ANGLE BY OTHERS

METAL DECK BY OTHERS

STEEL BEAM BY OTHERS

L2X2X14GA. @ 16" O.C. W/

CW SUPPLIER TO PROVIDE

DEFLECTION CONNECTION

(4) - #10 TO STUD ∉ (3) - P.A.F.'S TO BEAM

CW BY OTHERS

FILLED GROUT

1'-0'

H.C. PLANK BY OTHERS

STEEL BEAM BY OTHERS

L2X2X14GA. @ 16" O.C. W/

CW SUPPLIER TO PROVIDE

DEFLECTION CONNECTION

(4) - #10 TO STUD &

CH BY OTHERS

(2) - P.A.F.'S TO BEAM

J.B.E.

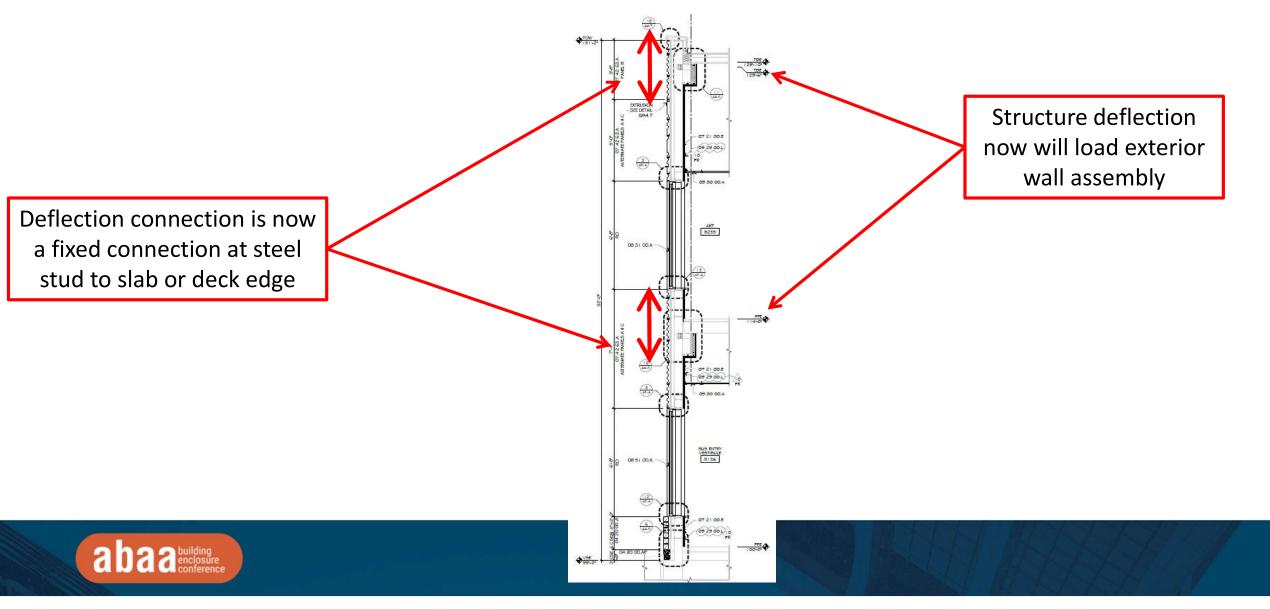
F.F.E.



- Case Study 3: Stacked Ribbon Window/Steel Stud Infill
 - Architect approved request, but change was not communicated to any other parties affected by the decision
 - Particularly the window supplier with a static head joint



• Case Study 3: Stacked Ribbon Window/Steel Stud Infill



- Case Study 3: Stacked Ribbon Window/Steel Stud Infill
 - Window head conditions would leak early spring after seasonal cycle of winter snow load deflection followed by spring snow melt relaxation





- Case Study 3: Stacked Ribbon Window/Steel Stud Infill
- Multiple breakdowns in the QA/QC process:
 - Design team and window supplier
 - Did not recognize original stacked wall configuration would be problematic
 - Steel stud supplier
 - Identified issue but did not request change through proper documentation (RFI)
 - Design team
 - Did not issue change to contract documents
 - Construction manager
 - Did not coordinate change between all trades affected



- Case Study 3: Stacked Ribbon Window/Steel Stud Infill
- Highlights the need to properly communicate and validate the continuity of decisions
 - Design
 - Documentation
 - Implementation





• Case Study 3: which loadings were involved?



	Catego functio			10	of
	Specific loadings	Interior Finish	Support	Control	Exterior finich
	Gravity – Dead (assembly, etc.)		٠		
	Gravity - Live (people, snow, etc.)		•		
<u>></u>	Wind		•	0	
ding Essentiall ₎ structural	Ground Movement (seismic, settlement, etc.)		•		
g sen uctu	Explosion		•		
Causal phenomenon or loading Essentially Esse environmental struc	Rheological (creep, shrinkage, etc.)		•		C
oac	Impact (vehicles, missiles, people, etc.)	•	•		٠
2	Fire	•	0	•	٠
u L	Heat (thermal, etc.)		0	•	
y tal	Air (pressure, movement, leakage, etc.)		0	•	
I phenomeno Essentially environmental	Moisture (built-in, rain, condensation, etc)		0	•	C
ent	Smoke			•	
ehe Ess vird	Solar radiation (incident, reflected, etc.)			•	C
enalp	Chemical attack/atmospheric (acid rain, etc.)			•	C
i'sn	Particulate matter (dust, VOC's, etc.)			•	_
Ca	People (wear & tear, etc.)	•	0		•
~_	Insects, birds, animals, (termites, rodents, etc.)			•	С
ally ual	Light (natural, incandescent, fluorescent, etc.)			•	
ept	Sound	0	•	•	
Essentially perceptual	Visual – local	•			•
Шă	Visual – contextual				•
	Primary significance				
	Secondary significance O				
	Tertiary significance				



• Case Study 3: which loadings were involved?



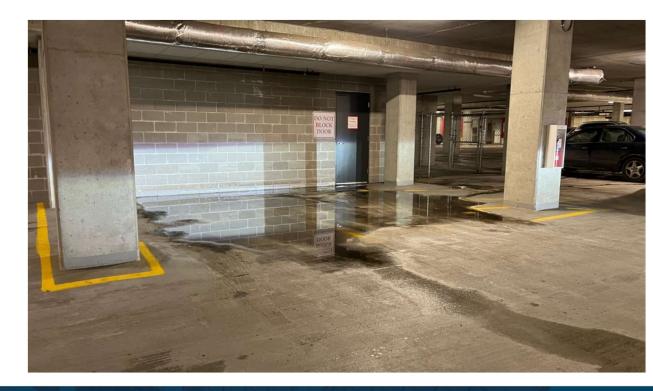
				Category functions				
	Specific loadings	Interior Finish	Support	Control	Evtarior finich			
	Gravity - Dead assembly, etc.)		•					
	Gravity - Live people snow, etc.)		•	_				
_∐	Wind	-	•	0				
ura	Ground Movement (seismic, settlement, etc.)		•					
ding Essentially structural	Explosion		•		-			
	Rheological (creep, shrinkage, etc.)		•		C			
loa	Impact (vehicles, missiles, people, etc.) Fire	•	0	•	•			
P C		•	0	-	•			
al a	Heat (thermal, etc.) Air (pressure, movement, leakage, etc.)	-	0	-	-			
enta	Moisture (built-in, rain, condensation, etc)	-	0	•	C			
Causal phenomenon or loading Essentially Esse environmental struc	Smoke			•				
	Solar radiation (incident, reflected, etc.)			•	C			
	Chemical attack/atmospheric (acid rain, etc.)	-		•	C			
sal	Particulate matter (dust, VOC's, etc.)			•				
aus	People (wear & tear, etc.)	•	0		•			
0	Insects, birds, animals, (termites, rodents, etc.)			•	С			
al N	Light (natural, incandescent, fluorescent, etc.)			•				
ntia eptu	Sound	0	•	•	C			
Essentially perceptual	Visual – local				•			
ыя	Visual – contextual	•			•			
	Primary significance							
	Secondary significance O							
	Tertiary significance •							



- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- American Concrete Institute (ACI) Committee for Parking Structures
 - Slope slabs surfaces so that positive water flow occurs without ponding
- Industry best practice is to design to 1½% 2% minimum
 - Intent is after deducting slope for construction tolerances and deflections, positive water flow will still occur (not less than 1%)



- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- Primary goal for ACI is to prevent standing water, which will reduce
 - Water intrusion INTO slab thickness
 - Accelerated deterioration of reinforcing and concrete

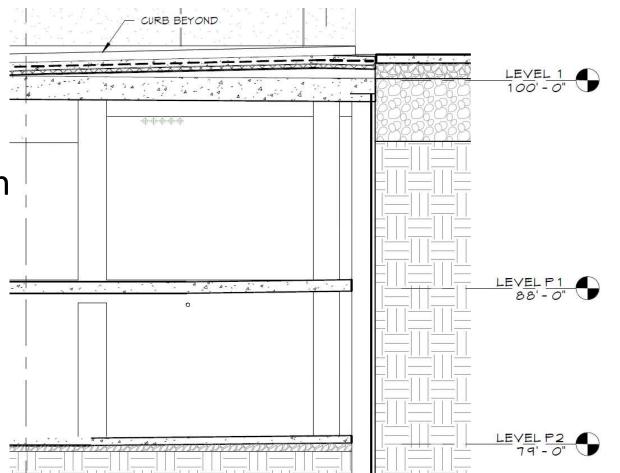




- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- Concrete section not exposed to atmosphere has high alkali content (pH 12.5±)
- Water that percolates through slabs can convert from neutral solution to caustic solution

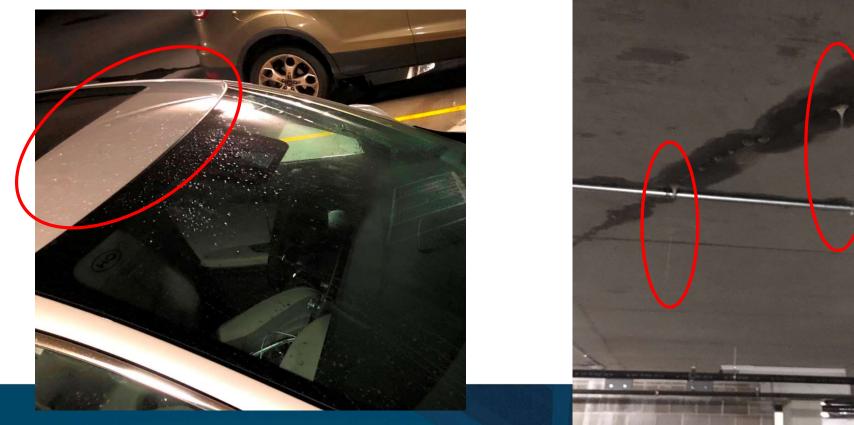


- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- Multi-level parking structure below grade
- Owner goal of minimizing excavation depths motivated design team to reduce surface slopes
 - Range of 1% 1 ½%





- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- After one seasonal cycle, car finishes on lower level began to show damage





- Case Study 4: Parking Deck Surface Slopes/Water Infiltration
- Movement of slab changed surface slope from adequate to inadequate
 - Enclosure no longer protected cars below
- Persistent standing water on upper ramp level throughout winter months



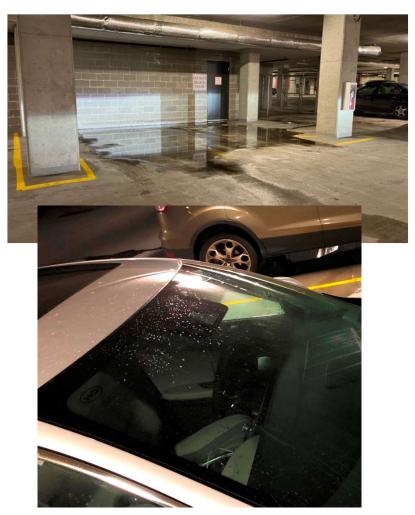
• Case Study 4: Parking Deck Surface Slopes/Water Infiltration

- Moisture runoff changed from neutral to alkaline
- Vehicle owners changed from happy to upset
 - Parking structure owner paid for auto finish repair work
 - Vehicular traffic coating added ~ \$355,000



• Case Study 4: which loadings were involved?



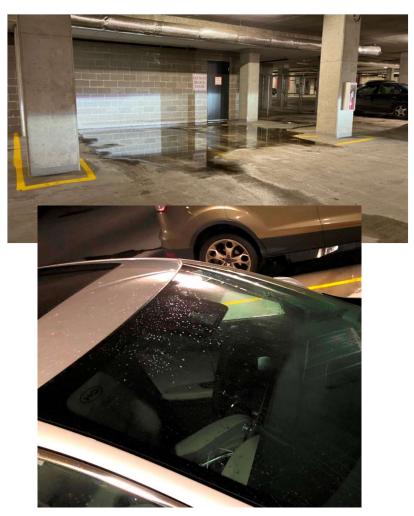


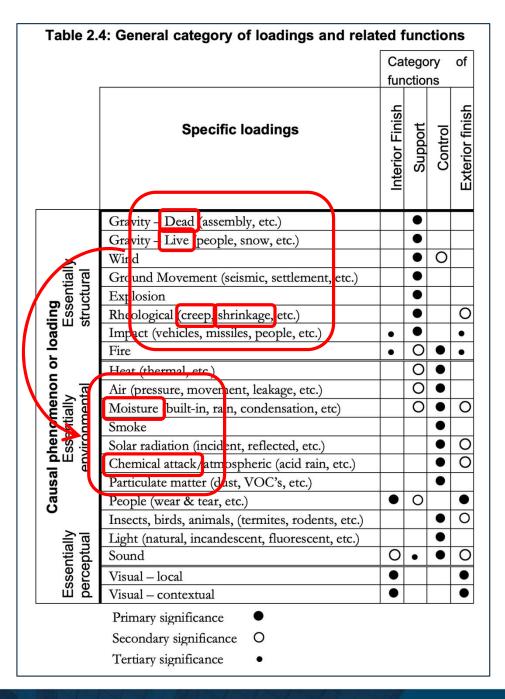
Specific loadings Specific loadings Gravity – Dead (assembly, etc.) Gravity – Live (people, snow, etc.) Wind Ground Movement (seismic, settlement, etc.) Essentially Essentially Ground Movement (seismic, settlement, etc.) Explosion Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	Interior Finish		Control	Exterior finish
Gravity – Live (people, snow, etc.) Wind Ground Movement (seismic, settlement, etc.) Explosion Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.)	•		0	
Wind Ground Movement (seismic, settlement, etc.) Explosion	•		0	
Ground Movement (seismic, settlement, etc.)	•		0	0
Ground Movement (seismic, settlement, etc.) Explosion Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	•			
Building Explosion Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	•			-
Rheological (creep, shrinkage, etc.) Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	•			C
Impact (vehicles, missiles, people, etc.) Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	•			C
Fire Heat (thermal, etc.) Air (pressure, movement, leakage, etc.) Moisture (built-in, rain, condensation, etc) Smoke Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)	•			٠
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Solar radiation (incident, reflected, etc.) Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)			•	
Chemical attack/atmospheric (acid rain, etc.) Particulate matter (dust, VOC's, etc.)			•	C
Particulate matter (dust, VOC's, etc.)			•	C
			•	
People (wear & tear, etc.)	•	0		•
Insects, birds, animals, (termites, rodents, etc.)			•	C
Light (natural, incandescent, fluorescent, etc.)			•	
Sound	0	٠	•	C
Light (natural, incandescent, fluorescent, etc.) Sound Visual – local Visual – contextual				
Wisual – contextual				
Primary significance •				
Secondary significance O				



• Case Study 4: which loadings were involved?









• Case Study 5: Roof Ponding/Adaptive Reuse Project







- Case Study 5: Roof Ponding/Adaptive Reuse Project
- New buildings: all code provisions for structural design apply
- Existing building modifications: retrofitting of structure is governed by code provisions for existing buildings
 - Varying thresholds of retrofit scope triggered by degree of modifications



- Case Study 5: Roof Ponding/Adaptive Reuse Project
- New buildings: Roofs designed to less than ¼" per foot slope analyzed for progressive deflection from ponding instability
 - Local jurisdictions might prohibit shallower slopes
 - Manufacturers warranties might exclude shallower slopes



- Case Study 5: Roof Ponding/Adaptive Reuse Project
- Progressive deflection from ponding instability





- Case Study 5: Roof Ponding/Adaptive Reuse Project
- Existing roof structure design was only marginally above original code minimums
 - Open web steel joists
 - Roof framing sloped 1/8" per foot
 - Existing roof assembly saturated





- Case Study 5: Roof Ponding/Adaptive Reuse Project
- Local Code allowed for roof slopes shallower than $\frac{1}{4}$ " per foot
- Modifications did not trigger extensive retrofit requirements
 - Ponding analysis was not performed by design team



• Case Study 5: Roof Ponding/Adaptive Reuse Project





- Case Study 5: Roof Ponding/Adaptive Reuse Project
- Design team went back and performed ponding analysis
 - Existing framing confirmed to be stable under sustained loads



- Case Study 5: Roof Ponding/Adaptive Reuse Project
- There were early warning signs
 - Construction team could have alerted structural engineer to birdbaths







- Case Study 5: Roof Ponding/Adaptive Reuse Project
- This particular instance did not result in a critical life-safety issue
- Nevertheless
 - Cumulative roof ponding as a result of not considering building movement is a serious issue that has resulted many roof collapses
 - Slopes shallower than ¼" per foot always warrant careful consideration, regardless of code requirements.



• Case Study 5: which loadings were involved?



		Category functions			
	Specific loadings	Interior Finish	Support	Control	Extorior finich
Causal phenomenon or loadingEssentiallyEssentiallyEssentiallyEssentiallyperceptualenvironmental	Gravity – Dead (assembly, etc.)		•		
	Gravity – Live (people, snow, etc.)		•		
	Wind		•	0	
	Ground Movement (seismic, settlement, etc.)		٠		
	Explosion		•		
	Rheological (creep, shrinkage, etc.)		•		C
	Impact (vehicles, missiles, people, etc.)	•	٠		•
	Fire	•	0	•	•
	Heat (thermal, etc.)		0	•	
	Air (pressure, movement, leakage, etc.)		0	•	
	Moisture (built-in, rain, condensation, etc)		0	•	C
	Smoke			•	
	Solar radiation (incident, reflected, etc.)			•	C
	Chemical attack/atmospheric (acid rain, etc.)			•	C
	Particulate matter (dust, VOC's, etc.)			•	
	People (wear & tear, etc.)	•	0		•
	Insects, birds, animals, (termites, rodents, etc.)			•	C
	Light (natural, incandescent, fluorescent, etc.)			•	_
	Sound	0	٠	•	0
	Visual – local	•			
	Visual – contextual	•			•
	Primary significance • Secondary significance O Tertiary significance •				



• Case Study 5: which loadings were involved?



		Category of functions			
	Specific loadings	Interior Finish	Support	Control	Exterior finish
Causal phenomenon or loadingEssentiallyEssentiallyperceptualenvironmental	Gravity - Dead (assembly, etc.)		•		
	Gravity - Live people snow, etc.)		•	_	
	Wind	_	•	0	
	Ground Movement (seismic, settlement, etc.)		•		
	Explosion		•		~
	Rheological (creep, shrinkage, etc.)	-	-		C
	Impact (vehicles, missiles, people, etc.) Fire	•	0	•	•
	Heat (thermal, etc.)	-	0	•	-
	Air (pressure, movement, leakage, etc.)	-	0	•	
	Moisture (built-in, rain, condensation, etc)		0	•	С
	Smoke	-	-	•	<u> </u>
	Solar radiation (incident, reflected, etc.)			•	C
	Chemical attack/atmospheric (acid rain, etc.)			•	Č
	Particulate matter (dust, VOC's, etc.)			•	
	People (wear & tear, etc.)	•	0		•
	Insects, birds, animals, (termites, rodents, etc.)			•	С
	Light (natural, incandescent, fluorescent, etc.)			•	
	Sound	0	•	•	С
	Visual – local				٠
щg	Visual – contextual	•			•
	Primary significance				
	Secondary significance O				
	Tertiary significance				



 Category B: Material Volume Change (Shortening/Elongation) impacting Enclosure Control Layers



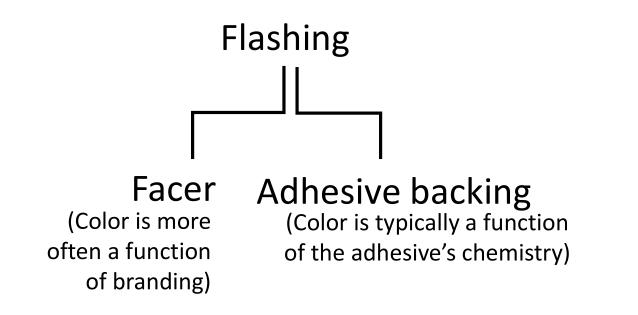
• Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing







• Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing



• Material color influences ability to reflect, absorb, and transmit heat



- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
 - Integrated sheathing system
 - Non-loadbearing steel stud wall
 - Board joints/corners/openings required treatment for water and air control layer
 - Fluid applied flashing considered but ultimately not chosen
 - 15-mil acrylic-based flashing selected





- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Enclosure work occurred throughout winter (Climate Zone 6a)
 - End of December during installation, gapping or "fish mouthing" was discovered at outer edges of flashing
 - Raised folds also discovered in field of material





- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Flashing would
 - be flat/smooth before direct morning sunlight
 - gap open when exposed to sun
 - Then return to flat after sun set in afternoon





• Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing







- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Surface temperature readings taken
- Days with direct sunlight the surface temperatures would exceed 130 degrees
 - Ambient air temperatures around 30 degrees





• Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing

Facer color

- ➔ solar heat gain
 - → material expanded at a rate greater than substrate
 - ➔ expansion overcame adhesive force
- Any fish mouths terminating on an upward edge determined to be a moisture infiltration risk

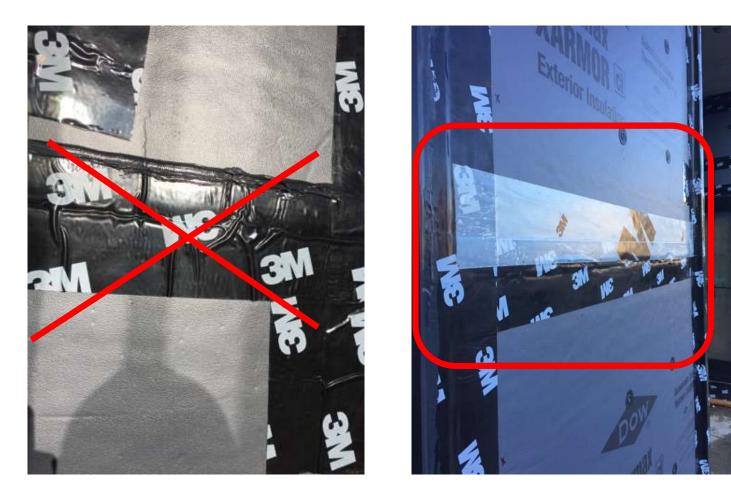


- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Remedial options considered





- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Remedial options considered





- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
 - Option selected was validated through water testing
 - Project delay not significant, however
 - Labor and material cost increase ~ \$30,000 from contingency
 - Overall install schedule prolonged



- Case Study 6: Solar Heat Gain/Self-Adhered Membrane Flashing
- Recommendations provided to manufacturer
 - Produce flashing material in a lighter color?
- Other best practice reminders for material use
 - J-roller or plastic spreader
 - Do not push limits of UV exposure



Table 2.4: General category of loadings and related functions Buildings Move, Buildings Leak Category of functions Interior Finish **Exterior finish** Support Control **Specific loadings** • Case Study 6: which loadings were involved? Gravity - Dead (assembly, etc.) • . Gravity - Live (people, snow, etc.) • 0 Wind Causal phenomenon or loading Essentially Essentially environmental structural Ground Movement (seismic, settlement, etc.) • Explosion . Morning Afternoon Rheological (creep, shrinkage, etc.) • 0 sunlight shade Impact (vehicles, missiles, people, etc.) • • 0 • Fire • Heat (thermal, etc.) 0 . O Air (pressure, movement, leakage, etc.) . Moisture (built-in, rain, condensation, etc) O • Ο Smoke Solar radiation (incident, reflected, etc.) . 0 0 Chemical attack/atmospheric (acid rain, etc.) . Particulate matter (dust, VOC's, etc.) • 0 . People (wear & tear, etc.) 0 Insects, birds, animals, (termites, rodents, etc.) • Essentially perceptual Light (natural, incandescent, fluorescent, etc.) . 0. . Sound 0 • • Visual – local • Visual – contextual • Primary significance Secondary significance 0

Tertiary significance •



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Tertiary significance



• Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage





- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Site-manufactured SPF
 - Two base components are produced by material manufacturer
 - Part "A" and Part "B" combined on-site during spraying operation to create foam plastic
 - Cellular structure/entrapped voids are result of site operation
- Very common on job-sites
 - Thermal control
 - Air control
 - Vapor control



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Quality control measures required before/during installation
 - Material shipping/handling/storage controls
 - Installation equipment maintenance and calibration
 - Processing controls temperature/pressure/humidity
 - For material, substrate AND ambient



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Possible install failure is excessive shrinkage after placement
 - Can initiate anywhere from several days to several months after placement
- Concern can be minor to major
 - Depends on intended control function of SPF and degree of shrinkage
 - Thermal control layer breached = relatively minor
 - Air control layer breached = bigger deal
 - Shrinkage damages other control layers = very big deal





- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Project 1
 - Exterior steel stud wall
 - Fluid applied air/water resistive barrier on exterior sheathing
 - Stud walls ran past second floor slab and roof deck edge
 - At stud bypass of second floor and roof, SPF "plugs" placed in stud cavity to prevent air bypass reaching parapet cavity



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Distress first observed on outside face of exterior sheathing at roof deck elevation
- Inspection openings created on rear side of parapet wall





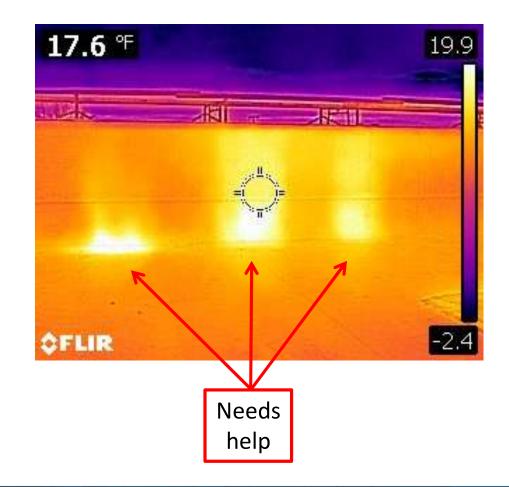


- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Condition also discovered at second floor slab edge
- Shrinkage pulled SPF away from studs and slab edge face
 - Unacceptable air bypass condition





- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Fix determined:
 - Determine areas needing repair
 - IR imaging
 - Create relief cut in existing plug
 - Install new cap layer over top
 - With renewed focus on processing and placement controls
 - Validate repair with IR imaging





- Case Study 6: Spray Polyurethane Foam (SPF) Shrinkage
- Project 2
 - Exterior steel stud wall
 - Fluid applied air/vapor/water barrier (WRB) on exterior sheathing
 - Sheathing joints treated with flashing-adhered membrane flashing
 - SPF applied full height in stud cavity as part of thermal control



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Distress observed on outside face of sheathing
 - First noted ~3 months after install
 - Sheathing bowed inward
 - WRB cracked
 - Sheathing facer cracked





- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Inspection Openings Made
 - SPF shrinkage confirmed
- Site visit from both SPF Manufacturer
 & WRB Manufacturer





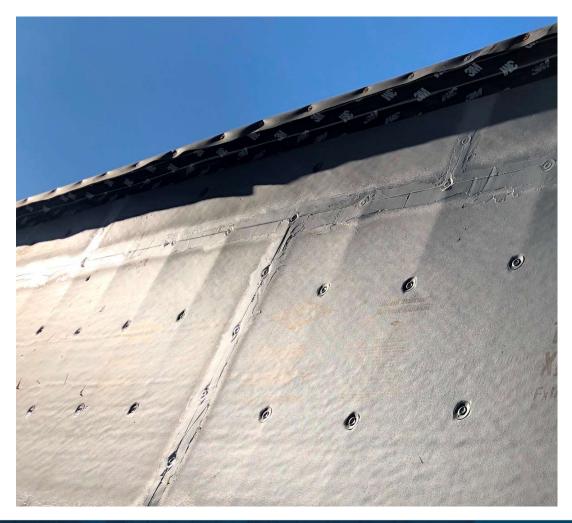
- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- SPF condition determined acceptable
- WRB condition required repair
 - Cracks treated with additional flashing material



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Both Projects:
 - Several months of additional work
 - Combined additional costs exceeding \$100,000
 - Due to the amount of controls required for installation, difficult to identify a singular root cause of shrinkage



- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Recommendations
 - For SPF applied in stud cavities, look for inward bowing or "scalloping" of exterior sheathing as sign that shrinkage has occurred





- Case Study 7: Spray Polyurethane Foam (SPF) Shrinkage
- Recommendations Proper Quality Control
 - Components kept at manufacturer's recommended temperature ranges during storage & handling
 - Spraying equipment calibrated to correct mixing ratio, line temperatures, pressures
 - Environmental conditions (temperature & humidity) of air and receiving substrate within manufacturer's recommended ranges



• Case Study 7: which loadings were involved?



		ted functions Category of functions				
	Specific loadings	Interior Finish	Support	Control	Exterior finich	
menon or loading ially Essentially nental structural W W U II N R G M	Gravity – Dead (assembly, etc.)		•			
	Gravity – Live (people, snow, etc.)		•			
~	Wind		•	0		
ral	Ground Movement (seismic, settlement, etc.)		•			
	Explosion		•			
Ess	Rheological (creep, shrinkage, etc.)		•		C	
E	Impact (vehicles, missiles, people, etc.)	•	•		•	
2	Fire	•	0	•	•	
0	Heat (thermal, etc.)		0			
nol Ital	Air (pressure, movement, leakage, etc.)		0	•		
me (ally hen	Moisture (built-in, rain, condensation, etc)		0	•	C	
enti	Smoke			•		
he sse virc	Solar radiation (incident, reflected, etc.)			•	С	
en n	Chemical attack/atmospheric (acid rain, etc.)			•	C	
nsa	Particulate matter (dust, VOC's, etc.)			•		
Cai	People (wear & tear, etc.)	•	0		•	
-	Insects, birds, animals, (termites, rodents, etc.)			•	С	
Essentially perceptual	Light (natural, incandescent, fluorescent, etc.)			•		
	Sound	0	•	•	C	
	Visual – local	•			•	
шă	Visual – contextual	•			•	
	Primary significance					
	Secondary significance O					
	Tertiary significance					



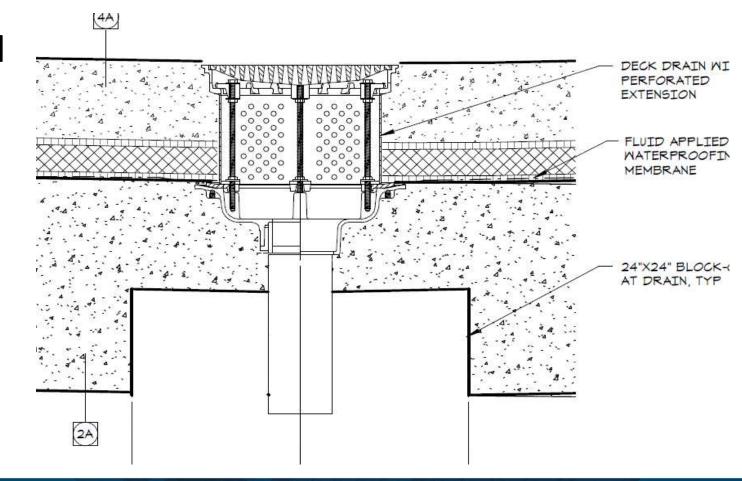
• Case Study 7: which loadings were involved?



		Table 2.4	4: General category of loadings and relat	ed f	unc	tior	IS
					tego		of
		1		fun	ctior	ns	
olved?			Specific loadings	Interior Finish	Support	Control	Exterior finish
	[Gravity – Dead (assembly, etc.)		•		
			Gravity – Live (people, snow, etc.)		•		
		~	Wind		•	0	
		tiall ral	Ground Movement (seismic, settlement, etc.)		•		
		ling Essentially structural	Explosion		•		
		linç ≣ss stru	Rheological creep shrinkage, etc.)		•		0
		nenon or loading ally Esse Inta struc	Impact (vehicles, missiles, people, etc.)	•	•		•
		r le	Fire	•	0	•	•
		о с —	Heat (thermal, etc.)		0	•	
		y nta	Air (pressure, movement, leakage, etc.)		0	•	
			Moisture (puilt-in, rain, condensation, etc)		0	•	0
MAYBE? 🧖		Causal phenome Essentially environment	Smoke			•	
		Ess Ivir	Solar radiation (incident, reflected, etc.)			•	0
		en E	Chemical attack/atmospheric (acid rain, etc.)			•	0
		sni	Particulate matter (dust, VOC's, etc.)		_	•	
		Ca	People (wear & tear, etc.)	•	0		•
		>-	Insects, birds, animals, (termites, rodents, etc.)			•	0
		ially	Light (natural, incandescent, fluorescent, etc.) Sound	0	•	•	0
		ent			•	-	
		Essentially perceptual	Visual – local				
		шд	Visual – contextual				
			Primary significance				
			Secondary significance O				
			Tertiary significance •				
	L						

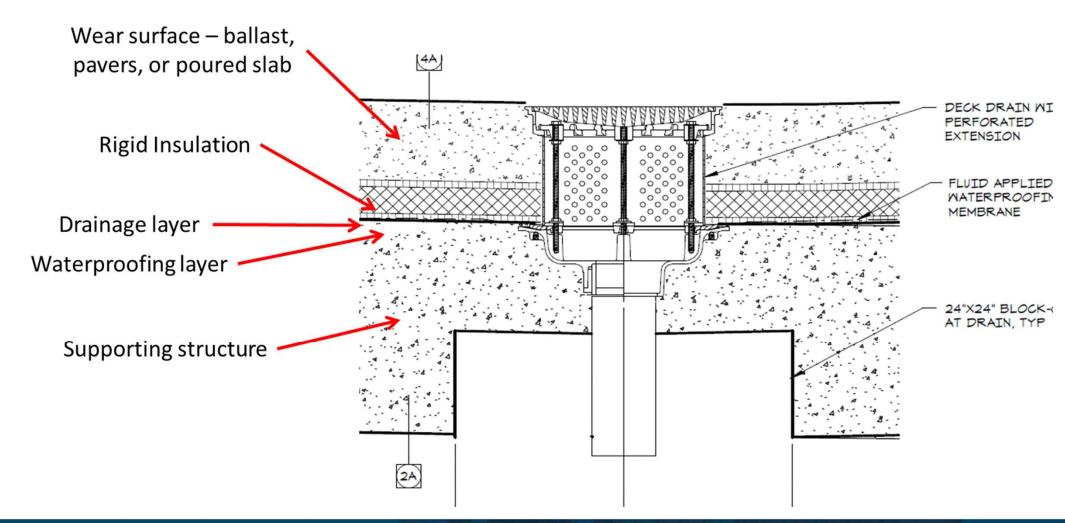


- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Plaza decks used as horizontal mediator between exterior above and interior below
- Also known as
 - Inverted roofs (IRMAs)
 - Protected roof membranes (PMRs)
 - Split slabs





• Case Study 8: Slab Jacking/Plaza Deck Assembly



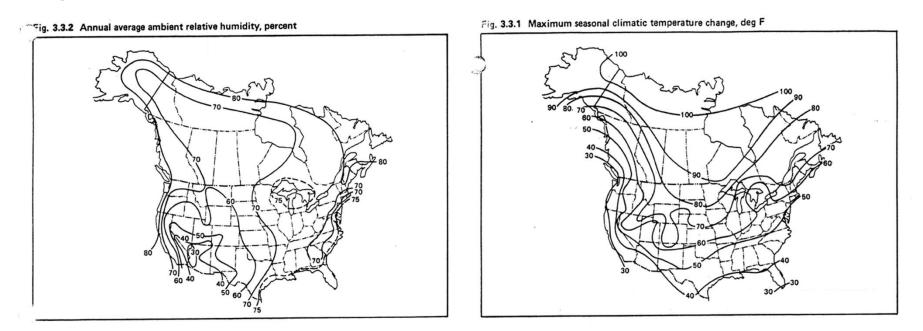


- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Case study will focus on cast-in-place concrete wear slabs for parking on top surface





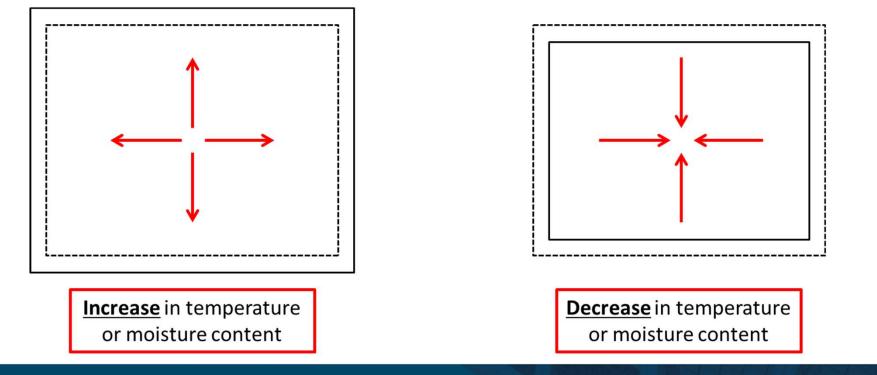
- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Wear slabs → outside of control layers → subject to seasonal changes of exterior climate



From PCI Design Handbook 3rd Ed., 1985

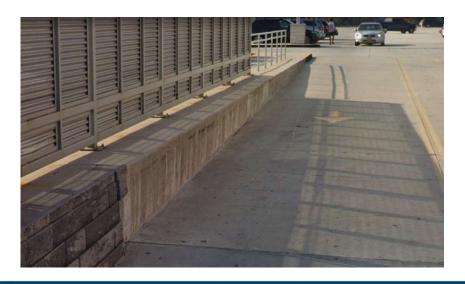


- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Wear slab detailing must accommodate movement





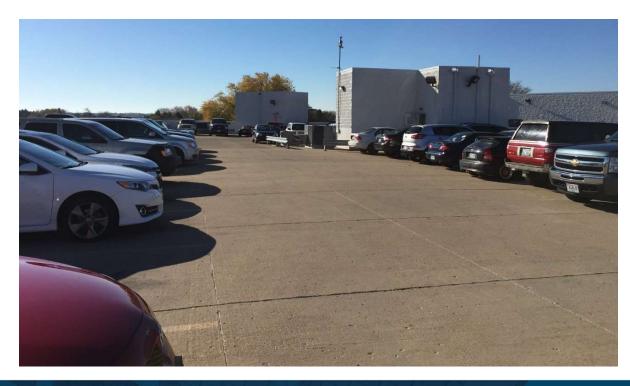
- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Areas where waterproofing (WP) layer intersects wear slab must be protected from wear slab movement
 - Where WP turns up vertical surfaces walls, light pole bases, steps in structural slab





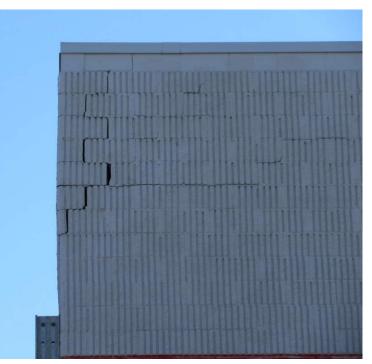


- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Project 1
 - Typical Assembly Construction, but WP layer was 60 mil EPDM (not ideal)
 - Parking deck above auto dealership for auto storage





- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Original construction complete ~ 2006
 - Leaking first observed ~ 2008
 - Substantial exterior wall cracking/movement at building corners
 - Accelerated wear slab deterioration
 - Numerous other issues, primarily structure-related





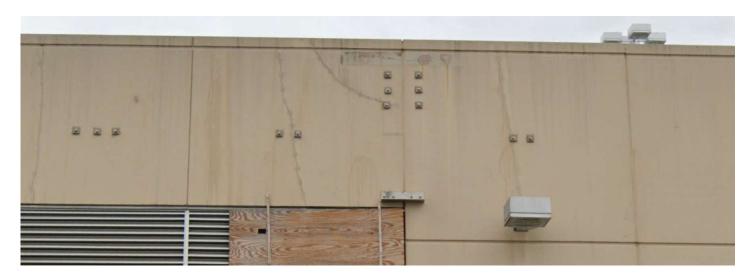


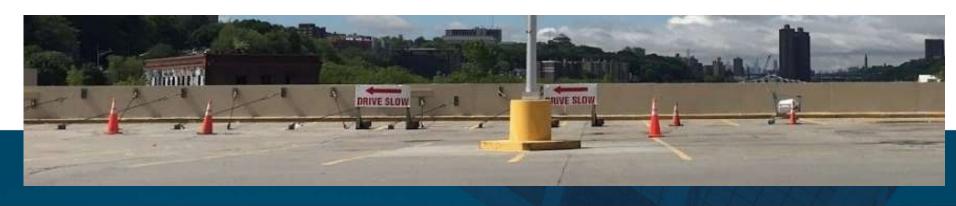
- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Project 2
 - Typical Assembly Construction, WP layer 215 mil hot rubberized asphalt (HRA)
 - Parking deck above retail





- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Original construction complete ~ 2005
 - Leaking first observed ~ 2011
 - Substantial exterior wall outward movement
 - Accelerated wear slab deterioration
 - Tilting light pole bases







• Case Study 8: Slab Jacking/Plaza Deck Assembly







• Case Study 8: Slab Jacking/Plaza Deck Assembly







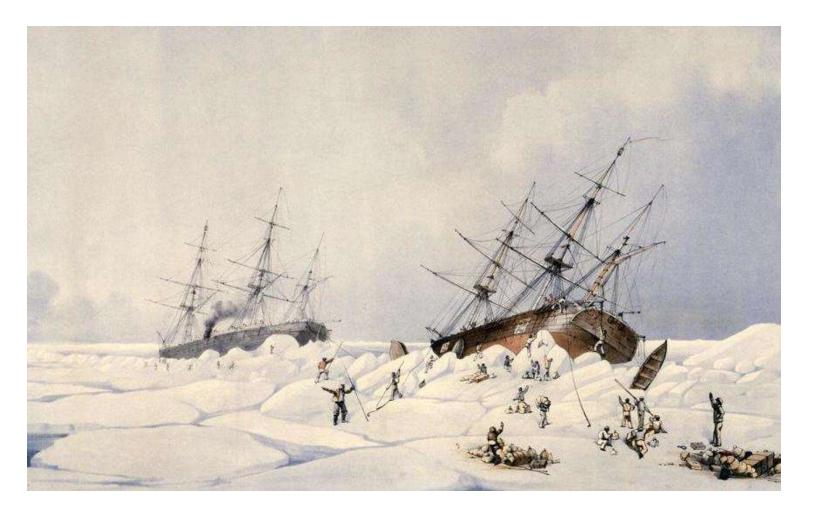
- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Inadequate amount of expansion joints & sealed control joints
 - majority of wear slab expansion occurring at outer edges & corners
 - slab movement distressing waterproofing layer to failure



- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Progressive failure mechanism Wear slab
 - Shrink over winter months
 - Open up untreated control joints & new tensile cracks
 - Gaps fill with debris/roadway grit
 - Swell over summer months
 - Expand against debris-filled gaps
 - Each successive seasonal cycle would establish new baseline of overall horizontal dimension
- Eventually force of jacking on vertical waterproofing surfaces would cause breach

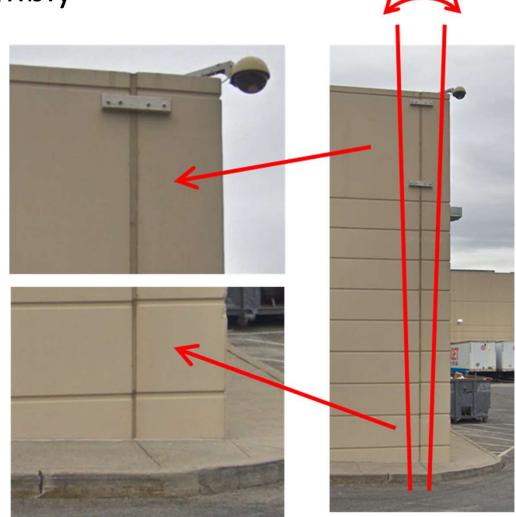


• Case Study 8: Slab Jacking/Plaza Deck Assembly



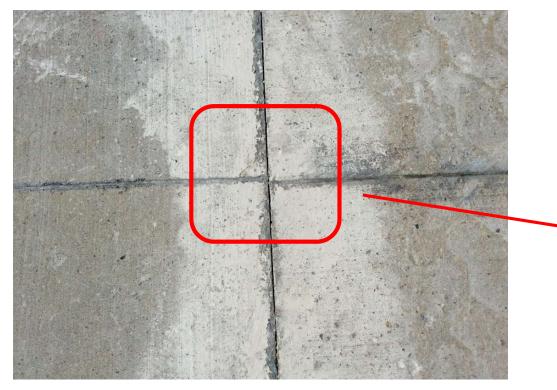


- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Volume change → compression and shear force
- Findings were controversial on project 2 "It has to be the snow plow impact force!"





- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Horizontal forces in project 1 were significant



abaabuilding enclosure conference



- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Full removal & replacement on project 1 ~ \$7,000,000
- Limited removal & repair on project 2 ~ \$3,500,000





- Case Study 8: Slab Jacking/Plaza Deck Assembly
 - Remove assemblies down to structural slab
 - Replace WP layer (215 mil HRA)
 - Rebuild of rest of plaza assembly above
 - Additional drainage layer included above insulation
 - New wear course slabs
 - Much tighter pattern of control joints, ALL SEALED
 - Additional expansion joints
 - Followed by maintenance program recommendations
 - Regular surface sweeping
 - Wash down of decks in spring and fall
 - Regular inspection of construction and control joints



- Case Study 8: Slab Jacking/Plaza Deck Assembly
- Follow up thoughts
 - Insist on drainage layer both <u>above</u> and below insulation
 - Be wary of using single ply or hybrid systems with poured wear slab
 - Protect vertical regions of WP when abutting wear slab
 - Metal flashing
 - Rigid insulation
 - Asphalt impregnated board
 - Dual layer drains and ¼" per foot slope
 - Always recommend a maintenance program!



• Case Study 8: which loadings were involved?



		Category of functions			
	Specific loadings	Interior Finish	Support	Control	Evtorior finiolo
	Gravity – Dead (assembly, etc.)		٠		
	Gravity - Live (people, snow, etc.)		•		
≥	Wind		•	0	
tial ıral	Ground Movement (seismic, settlement, etc.)		٠		
ding Essentially structural	Explosion		•		
Ess	Rheological (creep, shrinkage, etc.)		•		C
	Impact (vehicles, missiles, people, etc.)	٠	•		•
r r	Fire	•	0	•	•
o c	Heat (thermal, etc.)		0	٠	
tal / no	Air (pressure, movement, leakage, etc.)		0	•	
Causal phenomenon or loading Essentially Esse environmental struc	Moisture (built-in, rain, condensation, etc)		0		С
	Smoke			•	
sse sse viro	Solar radiation (incident, reflected, etc.)			٠	С
en ce	Chemical attack/atmospheric (acid rain, etc.)			•	С
ISa	Particulate matter (dust, VOC's, etc.)			ullet	
Cal	People (wear & tear, etc.)	•	0		•
C Essentially perceptual	Insects, birds, animals, (termites, rodents, etc.)			•	С
	Light (natural, incandescent, fluorescent, etc.)			•	
	Sound	0	•	٠	С
sse	Visual – local	•			•
щg	Visual – contextual	•			•
	Primary significance				
	Secondary significance O				
	Tertiary significance •				

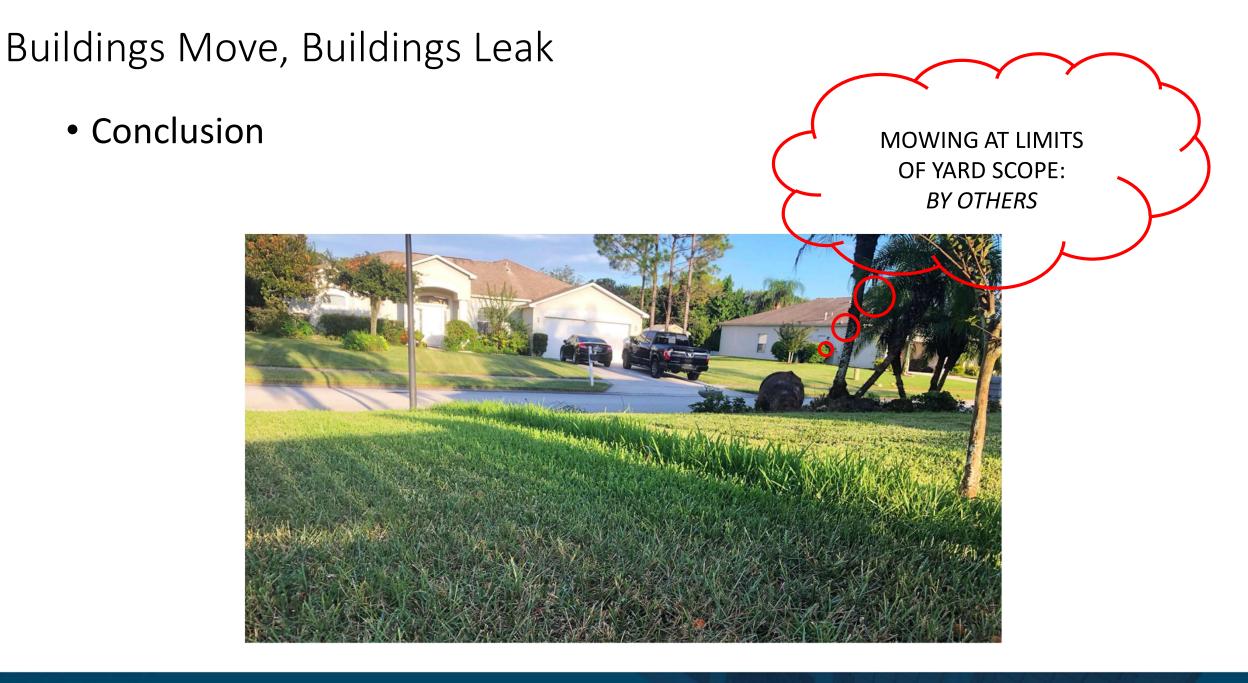


• Case Study 8: which loadings were involved?



			tego Ictio		o
	Specific loadings	Interior Finish	Support	Control	Extorior finich
	Gravity – Dead (assembly, etc.)		•		
	Gravity - Live (people, snow, etc.)		٠		
<u>></u>	Wind		•	0	
tial ıral	Ground Movement (seismic, settlement, etc.)		•		
ding Essentiall structural	Explosion		•		
Causal phenomenon or loading Essentially Esse environmental struc	Rheological (creep, shrinkage, etc.)		•		C
E	Impact (vehicles, missiles, people, etc.)	•	٠		٠
ч. Ч	Fire	•	0	•	•
° C	Heat (thermal, etc.)		0	•	
tal [/]	Air (pressure, movement, leakage, etc.)		0	•	
ally	Moisture built-in, rain, condensation, etc)		0	•	C
anti nm	Smoke			•	
I phenomenc Essentially environmenta	Solar radiation (incident, reflected, etc.)			•	C
	Chemical attack/atmospheric (acid rain, etc.)			•	C
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ptu	Sound	0	•	•	C
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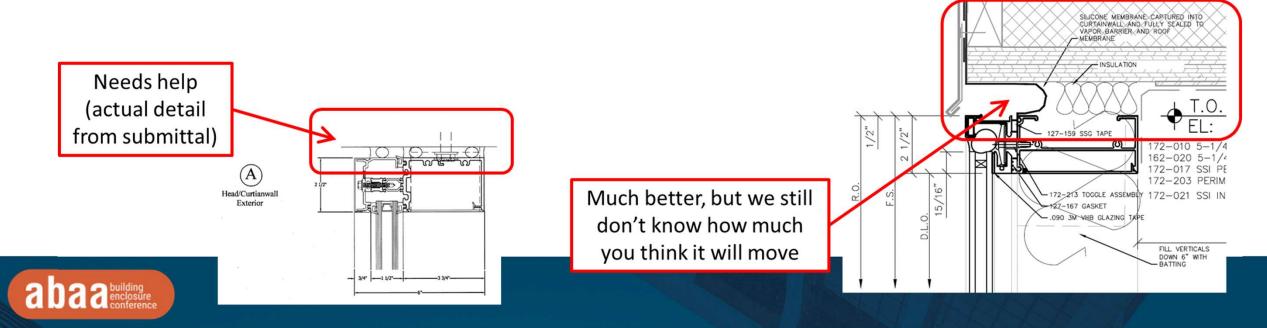
- Conclusion
- Continued effective control of heat, air and moisture is not possible if building movement is not considered
- Thoughtful Deliberate Intentional
 - <u>"somebody else will figure it out"</u>



- Conclusion
- General Recommendations
 - Effective performance specifications
 - If design is delegated, the assignee needs enough information to succeed
 - Literal, project-specific magnitudes of movement accommodation
 - Less information shared = less chances that expectations will be met



- Conclusion
- General Recommendations
 - Include Movement Information on Field Use Drawings
 - Common failure point = interface between work performed by different trades
 - Draw beyond the line of "by others", all the way to the point where the control layer(s) have been successfully handed off to the next trade



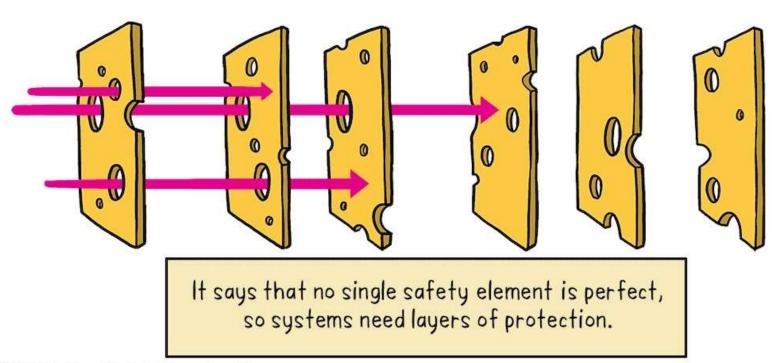
- Conclusion
- General Recommendations
 - Use steps in the documentation and approval process as tollgates
 - Communicate and Validate!





Conclusion

24 Iwenty years ago James Reason created the 'Swiss cheese model of system accidents'.



@SIOUXSIEW @XTOTL thespinoff.co.nz ADAPTED FROM JAMES REASON, IAN MACKAY, SKETCHPLANATIONS CC-BY-SA 4.0



 Conclusion ENGLOSURE PERFORMANCE THE PROJECT QUALITY PLAN DEFENSE ACHIEVED! RECOGNISING THAT NO SINGLE INTERVENTION IS PERFECT AT PREVENTING ISSUES 84550 VESK MOREPERENS Compact ments QUALTY ADIS

EVERYONE'S DUTY TO ENSURE DELIVERY OF A DURABLE ENCLOSURE

EACH INTERVENTION (LAYER) HAS IMPERFECTIONS (HOLES). MULTIPLE LAYERS IMPROVE SUCCESS.



- Conclusion
- Building enclosures can be successfully delivered and perform under the movement that they experience – with proper commitment from both design and construction professionals



Quality is never an accident; it is always the result of high intention, sincere effort, intelligent direction and skillful execution; it represents the wise choice of many alternatives.

(William A. Foster)



Thank You!

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Jon Porter





abaa2024 building enclosure conference